

mm inch

FEATURES

- 40 A rating at 85°C 185°F
- ISO type terminals
- High shock resistance for drop test requirements (2 meters 6.6 feet)
- Low temperature rise — all current carrying material is copper.
- Plug-in and PC board type

SPECIFICATIONS

Contact

(1) Standard type (12V coil voltage)

Arrangement		1 Form A	1 Form C	High contact capacity (1 Form A)
Rating	Nominal switching capacity	40 A 14 V DC	N.O.: 40 A 14 V DC N.C.: 30 A 14 V DC	70 A 14 V DC (at 20°C 68°F) 50 A 14 V DC (at 85°C 185°F)
	Max. carry current (Initial) (at 85°C 185°F)	N.O.: 40 A 14 V DC	N.O.: 40 A 14 V DC N.C.: 30 A 14 V DC	N.O.: 40 A 14 V DC
Initial contact resistance (Initial) (By voltage drop 6 V DC 1 A)		Typ. 2 mΩ (Standard 12 V type) Max. 15 mΩ (Standard 24 V type, Heat resistant type)		
Contact material		Ag alloy (Cadmium free)		
Min. switching capacity#1		1 A 12 V DC (12 V DC), 1 A 24 V DC (24 V DC),		
Expected life	Mechanical (at 120 cpm)	Min. 10 ⁶		
	Electrical (at rated load)	Flux-resistant type: Min. 10 ^{5*1} Sealed type: Min. 5 × 10 ⁴		

#1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

(2) Standard type (24V coil voltage)

Arrangement		1 Form A	1 Form C	High contact capacity (1 Form A)
Rating	Nominal switching capacity	20 A 28V DC	N.O.: 20 A 28 V DC N.C.: 10 A 28 V DC	20 A 28V DC
	Max. carry current (Initial) (at 85°C 185°F)	20 A 28 V DC	N.O.: 20 A 28 V DC N.C.: 10 A 28 V DC	20 A 28 V DC

*1 All other specifications are the same as those of standard type (12V coil voltage)

(3) Heat resistant type (12V, 24V coil voltage)

Type		12V coil voltage			24V coil voltage		
Arrangement		1 Form A	1 Form C	High contact capacity (1 Form A)	1 Form A	1 Form C	High contact capacity (1 Form A)
Rating	Nominal switching capacity	40 A 14V DC	N.O.: 40 A 14 V DC N.C.: 30 A 14 V DC	40 A 14V DC	20 A 28 V DC	N.O.: 20 A 28 V DC N.C.: 10 A 28 V DC	20 A 28 V DC
	Max. carry current (Initial) (at 85°C 185°F)*	50 A 14 V DC	N.O.: 50 A 14 V DC N.C.: 30 A 14 V DC	45 A 14 V DC 50 A 14 V DC*2	25 A 28V DC	N.O.: 25 A 28 V DC N.C.: 10 A 28 V DC	25 A 28V DC

*1 All other specifications are the same as those of standard type (12V coil voltage)

*2 PC board type

* Current value in which carry current is possible when the coil temperature is 180°C 356°F.

Coil

Arrangement	Coil voltage	Nominal operating power
1 Form A, 1 Form C	12V DC	1.4W
	24V DC	1.8W
High contact capacity (1 Form A)	12V DC	1.8W (1.4W: PC board type)
	24V DC	1.8W (1.4W: PC board type)

Characteristics

Max. operating speed (at rated load)		15 cpm
Initial insulation resistance*2		Min. 20 MΩ (at 500 V DC)
Initial breakdown voltage*3	Between open contacts	500 Vrms for 1 min.
	Between contacts and coil	500 Vrms for 1 min.
Operate time*4 (at nominal voltage)		Max. 15 ms (Initial)
Release time (without diode)*4 (at nominal voltage)		Max. 15 ms (Initial)
Shock resistance	Functional	Min. 200 m/s ² {20 G}
	Destructive	Min. 1,000 m/s ² {100 G}
Vibration resistance	Functional	10 Hz to 500 Hz, Min. 44.1m/s ² {4.5G}
	Functional*5	10 Hz to 2,000 Hz, Min. 44.1m/s ² {4.5G}
Conditions for operation, transport and storage*6 (Not freezing and condensing at low temperature)	Ambient temp.	-40°C to +85°C -40°F to +185°F (Heat resistant type: -40°C to +125°C -40°F to +257°F)
	Humidity	5% R.H. to 85% R.H.
Mass		Approx. 33 g 1.16 oz

Remarks

*1 At nominal switching capacity, operating frequency: 2s ON, 2s OFF

*2 Measurement at same location as "Initial breakdown voltage" section

*3 Detection current: 10 mA

*4 Excluding contact bounce time

*5 Time of vibration for each direction; X, Y, Z direction: 4 hours



*6 Refer to Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT.

TYPICAL APPLICATIONS

- Head lights
- EPS
- Head Lamp
- Tractor, Combine
- Starters
- ABS
- Air conditioner

ORDERING INFORMATION

Contact arrangement	Protective construction	Heat resistant of types	Classification of types	Mounting classification	Coil voltage (DC)
1a: 1 Form A 1: 1 Form C 1aH: High contact capacity (1 Form A)	Nil: Sealed type F: Flux-resistant type	Nil: Standard type T: Heat resistant type	Nil: Standard type D: with diode inside R: with resistor inside	Nil: Plug-in type P: PC board type M: Bracket type	12, 24 V

Note: Bulk package: 50 pcs.; Case: 200 pcs.

TYPES

1. Standard type

Contact arrangement	Mounting classification	Coil voltage, V DC	Part No.	
			Sealed type	Flux-resistant type
1 Form A	PC board type	12V	CB1a-P-12V	CB1aF-P-12V
		24V	CB1a-P-24V	CB1aF-P-24V
	Plug-in type	12V	CB1a-12V	CB1aF-12V
		24V	CB1a-24V	CB1aF-24V
	Bracket type	12V	CB1a-M-12V	CB1aF-M-12V
		24V	CB1a-M-24V	CB1aF-M-24V
1 Form C	PC board type	12V	CB1-P-12V	CB1F-P-12V
		24V	CB1-P-24V	CB1F-P-24V
	Plug-in type	12V	CB1-12V	CB1F-12V
		24V	CB1-24V	CB1F-24V
	Bracket type	12V	CB1-M-12V	CB1F-M-12V
		24V	CB1-M-24V	CB1F-M-24V
High contact capacity (1 Form A)	PC board type*	12V	CB1aH-P-12V	CB1aHF-P-12V
		24V	CB1aH-P-24V	CB1aHF-P-24V
	Plug-in type	12V	CB1aH-12V	CB1aHF-12V
		24V	CB1aH-24V	CB1aHF-24V
	Bracket type	12V	CB1aH-M-12V	CB1aHF-M-12V
		24V	CB1aH-M-24V	CB1aHF-M-24V

* Regarding solder, this product is not MIL (Military Standard) compliant. Please evaluate solder mounting by the actual equipment before using.

2. Heat resistant type

Contact arrangement	Mounting classification	Coil voltage, V DC	Part No.	
			Sealed type	Flux-resistant type
1 Form A	PC board type	12V	CB1a-T-P-12V	CB1aF-T-P-12V
		24V	CB1a-T-P-24V	CB1aF-T-P-24V
	Plug-in type	12V	CB1a-T-12V	CB1aF-T-12V
		24V	CB1a-T-24V	CB1aF-T-24V
	Bracket type	12V	CB1a-T-M-12V	CB1aF-T-M-12V
		24V	CB1a-T-M-24V	CB1aF-T-M-24V
1 Form C	PC board type	12V	CB1-T-P-12V	CB1F-T-P-12V
		24V	CB1-T-P-24V	CB1F-T-P-24V
	Plug-in type	12V	CB1-T-12V	CB1F-T-12V
		24V	CB1-T-24V	CB1F-T-24V
	Bracket type	12V	CB1-T-M-12V	CB1F-T-M-12V
		24V	CB1-T-M-24V	CB1F-T-M-24V
High contact capacity (1 Form A)	PC board type*	12V	CB1aH-T-P-12V	CB1aHF-T-P-12V
		24V	CB1aH-T-P-24V	CB1aHF-T-P-24V
	Plug-in type	12V	CB1aH-T-12V	CB1aHF-T-12V
		24V	CB1aH-T-24V	CB1aHF-T-24V
	Bracket type	12V	CB1aH-T-M-12V	CB1aHF-T-M-12V
		24V	CB1aH-T-M-24V	CB1aHF-T-M-24V

* Regarding solder, this product is not MIL (Military Standard) compliant. Please evaluate solder mounting by the actual equipment before using.

COIL DATA (at 20°C 68°F)

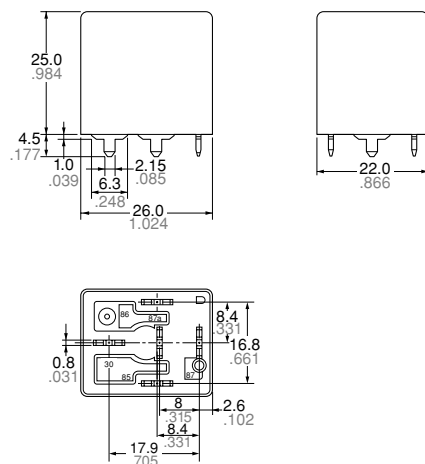
Contact arrangement	Nominal voltage, V DC	Pick-up voltage, V DC*	Drop-out voltage, V DC	Nominal current, mA	Coil resistance, Ω	Nominal operating power, W	Usable voltage range, V DC
1 Form A	12	Max. 3 to 7	Min. 1.2 to 4.2	117±10%	103±10%	1.4	10 to 16
1 Form C	24	Max. 6 to 14	Min. 2.4 to 8.4	75±10%	320±10%	1.8	20 to 32
High contact capacity (1 Form A)	12	Max. 3 to 7	Min. 1.2 to 4.2	117±10%	103±10%	1.4 (PC board type)	10 to 16
				150±10%	80±10%	1.8	
	24	Max. 6 to 14	Min. 2.4 to 8.4	58±10%	411±10%	1.4 (PC board type)	20 to 32
				75±10%	320±10%	1.8	

* Other pick-up voltage types are also available. Please contact us for details.

DIMENSIONS

mm inch

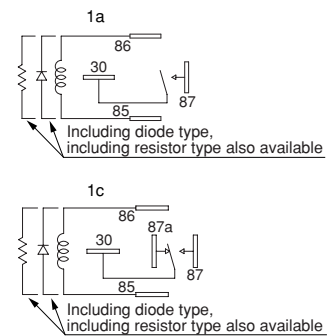
1. PC board type



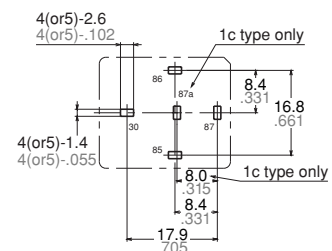
Dimension:
 Max. 1mm .039 inch:
 1 to 3mm .039 to .118 inch:
 Min. 3mm .118 inch:

General tolerance
 ±0.1 ±.004
 ±0.2 ±.008
 ±0.3 ±.012

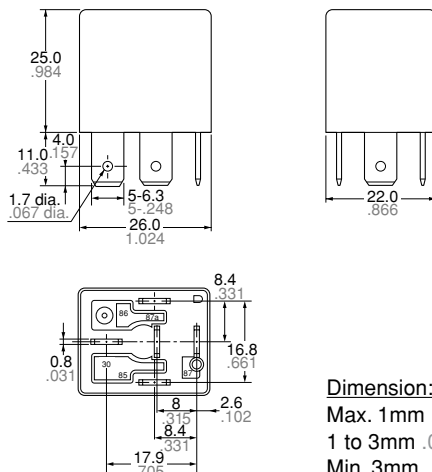
Schematic (Bottom view)



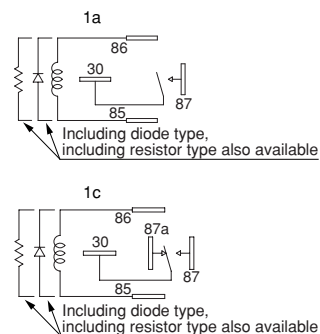
PC board pattern



2. Plug-in type



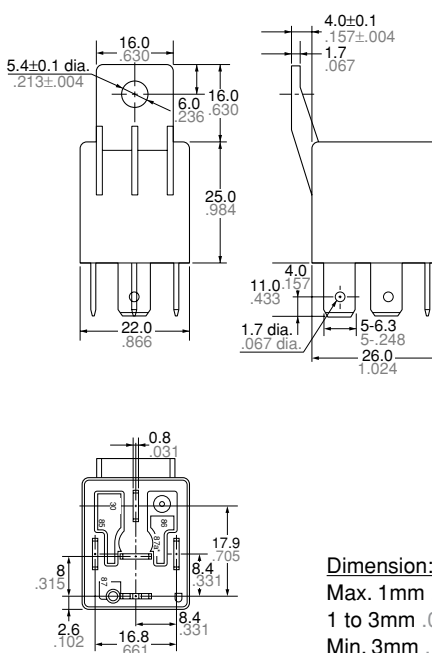
Schematic (Bottom view)



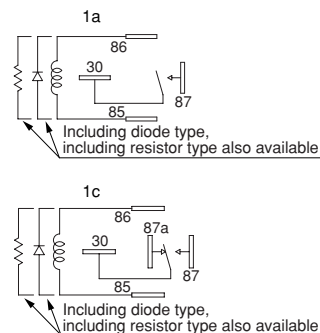
Dimension:
 Max. 1mm .039 inch: $\pm 0.1 \pm 0.04$
 1 to 3mm .039 to .118 inch: $\pm 0.2 \pm 0.08$
 Min. 3mm .118 inch: $\pm 0.3 \pm 0.12$

General tolerance

3. Bracket type



Schematic (Bottom view)

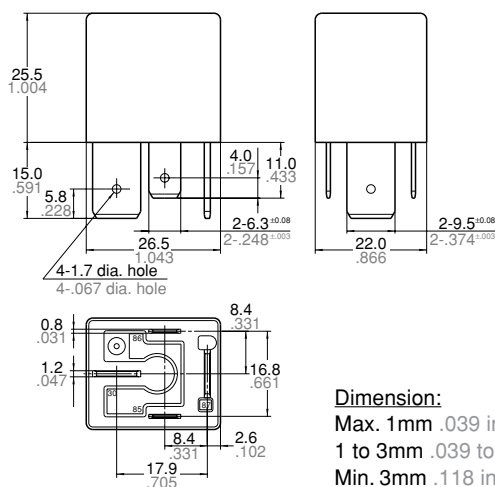


Dimension:
 Max. 1mm .039 inch: $\pm 0.1 \pm 0.04$
 1 to 3mm .039 to .118 inch: $\pm 0.2 \pm 0.08$
 Min. 3mm .118 inch: $\pm 0.3 \pm 0.12$

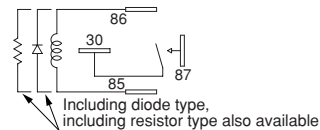
General tolerance

mm inch

4. High contact capacity type (Plug-in terminal type)



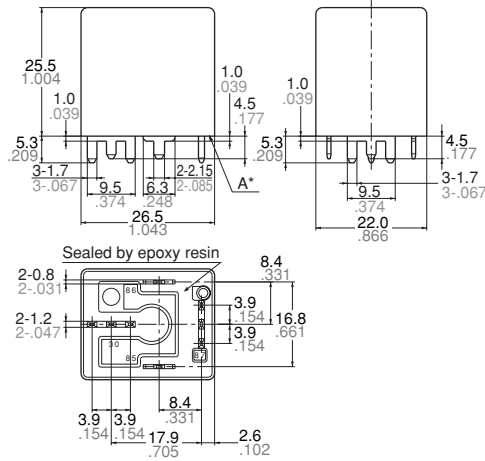
Schematic (Bottom view)



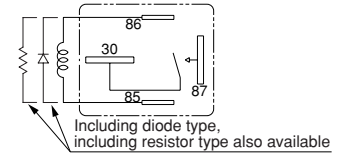
Dimension:
 Max. 1mm .039 inch: $\pm 0.1 \pm 0.04$
 1 to 3mm .039 to .118 inch: $\pm 0.2 \pm 0.08$
 Min. 3mm .118 inch: $\pm 0.3 \pm 0.12$

General tolerance

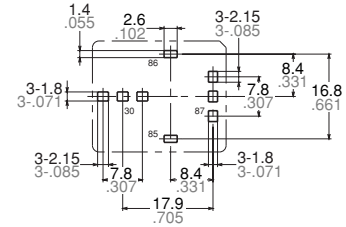
High contact capacity type (PC board terminal type)



Schematic (Bottom view)



PC board pattern



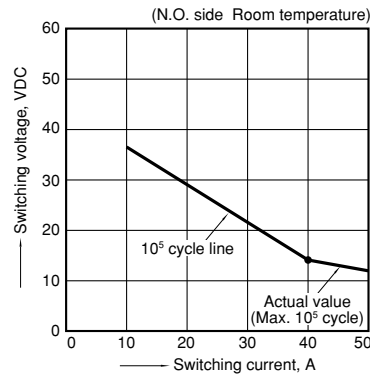
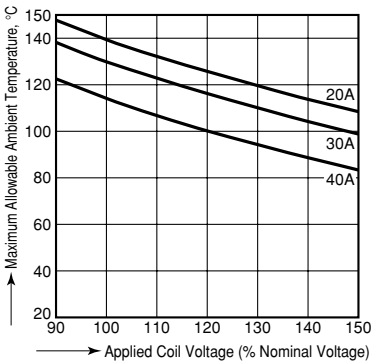
Dimension:	General tolerance
Max. 1mm .039 inch:	$\pm 0.1 \pm 0.04$
1 to 3mm .039 to .118 inch:	$\pm 0.2 \pm 0.08$
Min. 3mm .118 inch:	$\pm 0.3 \pm 0.12$

* Intervals between terminals is measured at A surface level.

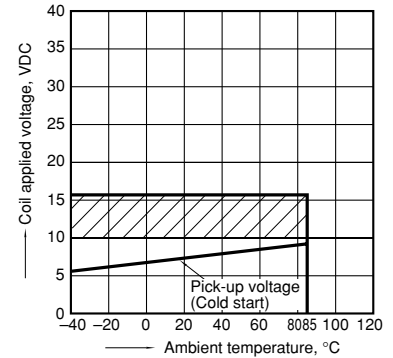
REFERENCE DATA

CB RELAYS Standard type (Heat resistant type)

1. Ambient temperature and current value in which carry current is possible
*Precondition: Initial
2. Max. switching capability (Resistive load) (Standard type)
3. Ambient temperature and operating temperature range (Standard type)

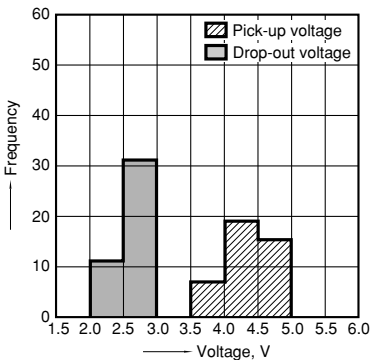


3. Ambient temperature and operating temperature range (Standard type)

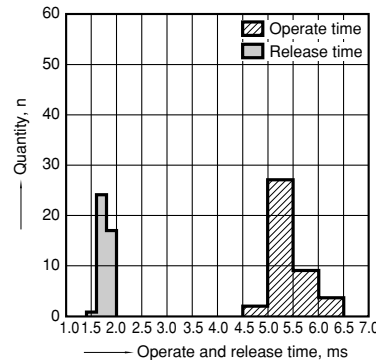


Assumption:
 • Maximum mean coil temperature = 180°C
 • Curves are based on 1.4W (Nominal power consumption of the unsuppressed coil at nominal voltage)

4. Distribution of pick-up and drop-out voltage
Sample: CB1-P-12V, 42pcs.

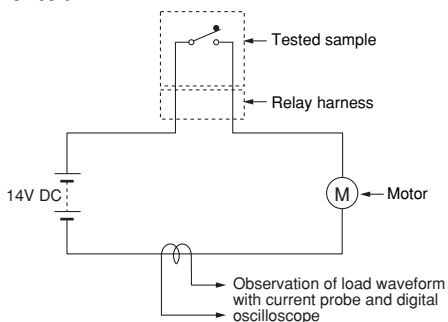


5. Distribution of operate and release time
Sample: CB1-P-24V, 42pcs.
* Without diode



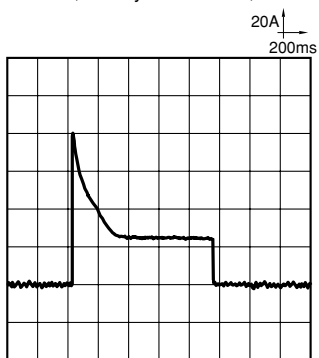
6-(1). Electrical life test (Motor free)

Sample: CB1F-12V, 5pcs.
 Load: 25A 14V DC, motor free actual load
 Switching frequency: (ON:OFF = 1s:9s)
 Ambient temperature: Room temperature
 Circuit

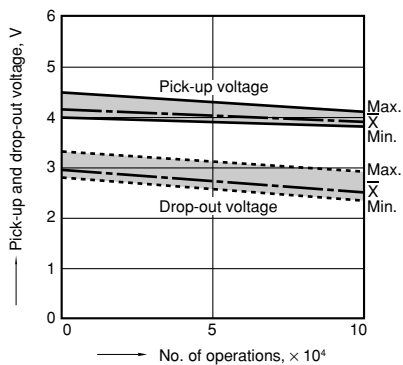


Load current waveform

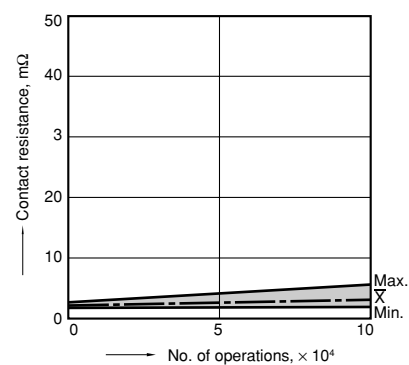
Inrush current: 80A, Steady current: 25A,



Change of pick-up and drop-out voltage

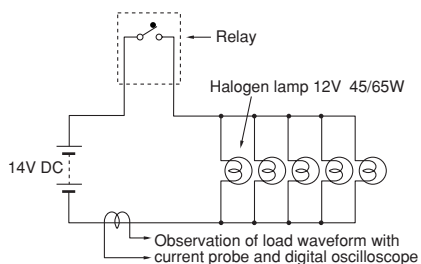


Change of contact resistance



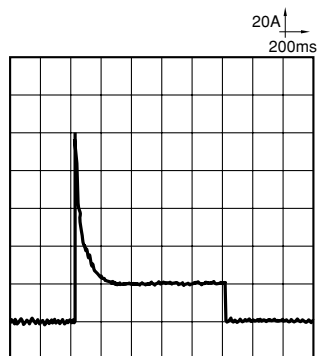
6-(2). Electrical life test (Lamp load)

Sample: CB1F-12V, 5pcs.
 Load: 45/65Wx5 parallel, 14V DC, halogen lamp actual load
 Switching frequency: (ON:OFF = 1s:8s)
 Ambient temperature: Room temperature
 Circuit

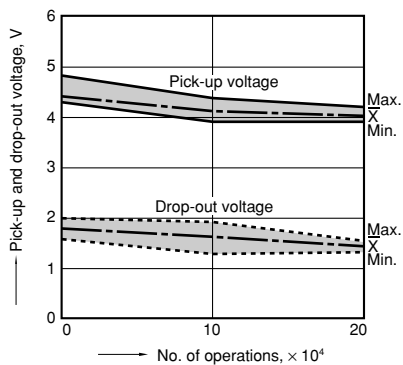


Load current waveform

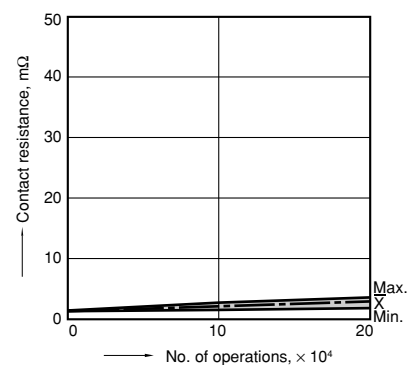
Inrush current: 100A, Steady current: 20A,



Change of pick-up and drop-out voltage



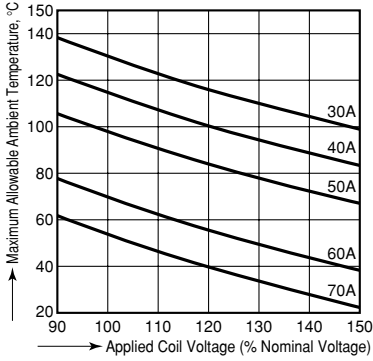
Change of contact resistance



CB RELAYS High capacity type (Heat resistant type)

1. Ambient temperature and current value in which carry current is possible

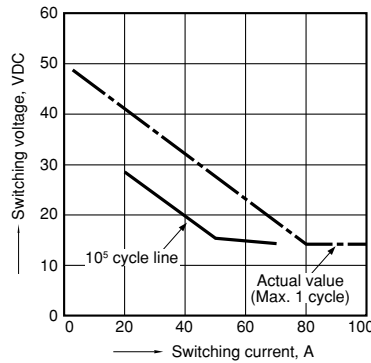
*Precondition: Initial



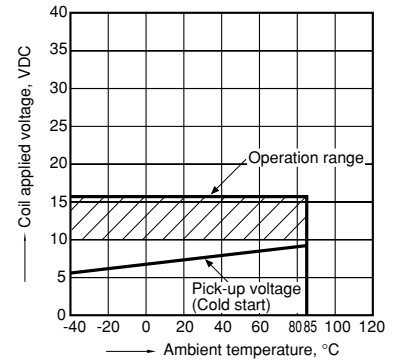
Assumption:

- Maximum mean coil temperature = 180°C
- Curves are based on 1.4W (Nominal power consumption of the unsuppressed coil at nominal voltage)

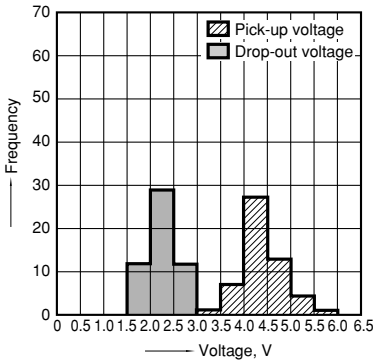
2. Max. switching capability (High capacity type)



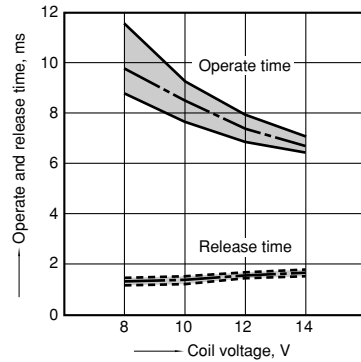
3. Ambient temperature and operating temperature range (Heat resistant type)



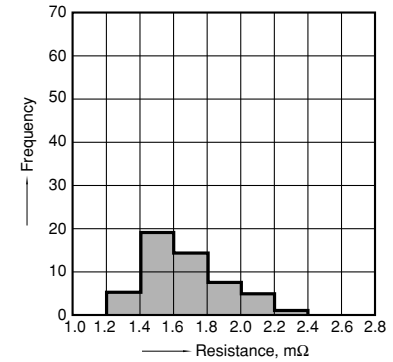
4. Distribution of pick-up and drop-out voltage
Sample: CB1aHF-12V, 53pcs.



5. Distribution of operate and release time
Sample: CB1aHF-12V, 53pcs.



6. Contact resistance
Sample: CB1aHF-12V, 53pcs.
(By voltage drop 6V DC 1A)



7-(1). Electrical life test (Motor free)

Sample: CB1aH-12V, 3pcs.

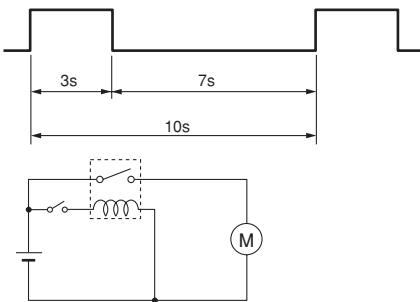
Load: Inrush current: 64A/Steady current: 35A

Fan motor actual load (motor free) 12V DC

Switching frequency: (ON:OFF = 3s:7s)

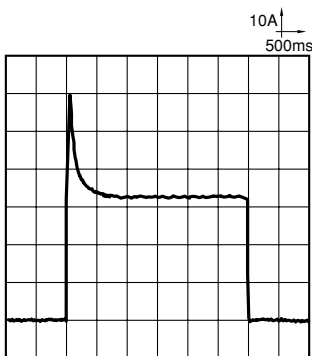
Ambient temperature: Room temperature

Circuit

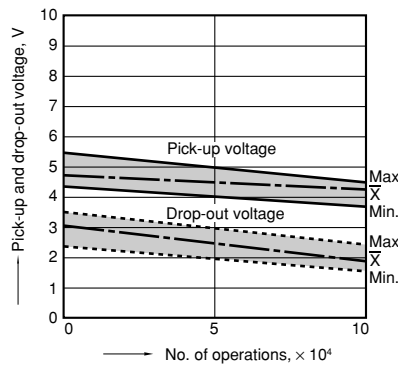


Load current waveform

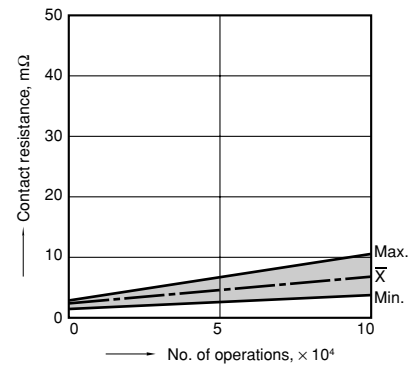
Inrush current: 64A, Steady current: 35A,



Change of pick-up and drop-out voltage



Change of contact resistance



7-(2). Electrical life test (Motor lock)

Sample: CB1aH-12V, 5pcs.

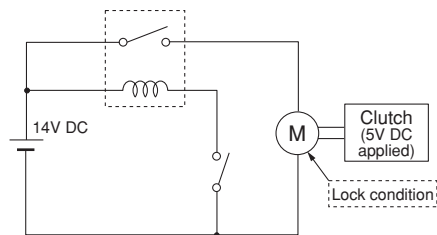
Load: 100A 14V DC

Magnet clutch actual load (lock condition)

Switching frequency: (ON:OFF = 1s:9s)

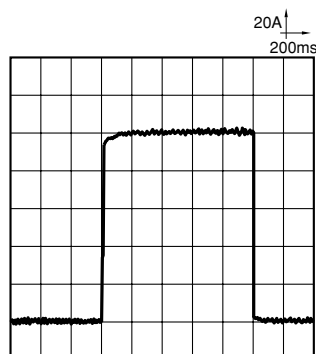
Ambient temperature: Room temperature

Circuit

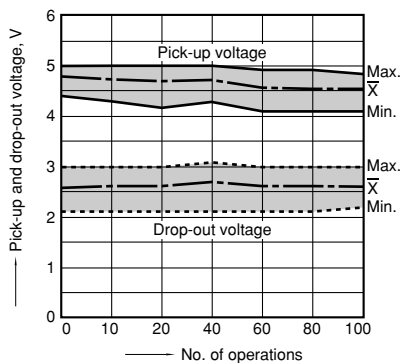


Load current waveform

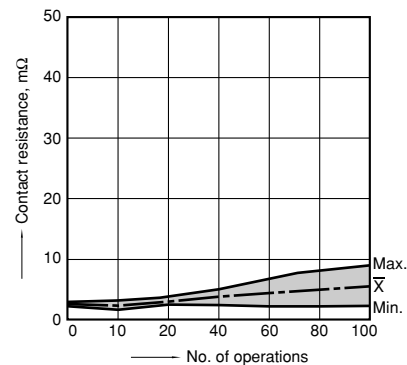
100A 14V DC



Change of pick-up and drop-out voltage



Change of contact resistance



Cautions regarding the protection element

1. Part numbers without protection elements

1) 12 V models

When connecting a coil surge protection circuit to these relays, we recommend a Zener diode with a Zener voltage of 24 V or higher, or a resistor (680Ω to 1,000Ω). When a diode is connected to the coil in parallel, the release time will slow down and working life may shorten. Before use, please check the circuit and verify that the diode is not connected in parallel to the coil drive circuit.

2) 24 V models

When connecting a coil surge protection circuit to these relays, we recommend a Zener diode with a Zener voltage of 48 V or higher, or a resistor (2,800Ω to 4,700Ω).

When a diode is connected to the coil in parallel, the release time will slow down and working life may shorten. Before use, please check the circuit and verify that the diode is not connected in parallel to the coil drive circuit.

2. Part numbers with diodes

These relays use a diode in the coil surge protection element. Therefore, the release time is slower and the working life might be shorter compared to part numbers without protection elements and part numbers with resistors. Be sure to use only after evaluating under actual load conditions.

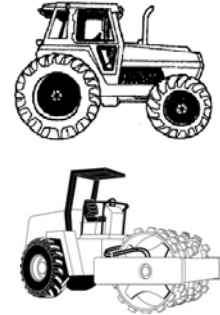
3. Part numbers with resistors

This part number employs a resistor in the coil surge protection circuit; therefore, an external surge protection element is not required. In particular, when a diode is connected in parallel with a coil, the revert time becomes slower which could adversely affect working life. Please check the circuit and make sure that a diode is not connected in parallel with the coil drive circuit.

For Cautions for Use, see Relay Technical Information.

Automotive Relays – Engine Cooling Fan

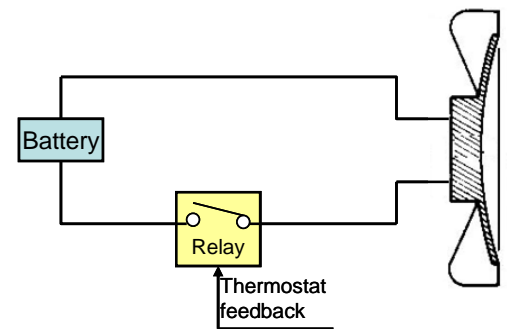
Internal combustion engines work by igniting high energy fuels such as diesel or gasoline in a small enclosed space to generate an incredible amount of pressure caused by expanding gases. A significant amount of heat is needed to ensure efficient combustion. However, heat must also be contained to avoid damage to o-rings, seals and moving parts. The engine cooling fan generally activates when the engine temperature exceeds a set value. Engine cooling fans are commonly used in commercial, industrial, agriculture and construction equipment.



An automotive relay is used to control the power to the cooling fan. For safety reasons, a cooling fan relay is located outside the cabin, usually under the hood. The coil of the relay is activated by a thermostat switch. When the relay is energized, the fan starts. Typically, engine cooling fans draw significant current thus generating significant heat on the relay contacts. The duty cycle must be kept short, increasing the number of cycles on the relay. This will reduce the life of the relay to shorter operating hours. When using the heat resistant type relay, the duty cycle could be increased, thus reducing the number of cycles on the relay. This will increase the number of useful operating hours of the relay.

In this application, the relay is controlling the fan motor. Depending on the size of motor, the switching current requirement could range from 10 ~ 25 Amps. Some of the key relay characteristics for this application are:

- 1) Relay sealing IP67 – quality of the seal is a key due to the usage environment.
- 2) High temperature & high power operation – Helping increase duty cycle thus increasing relay life.
- 3) High inrush current capability – Motors have inrush current roughly 5 times the steady state current.



The CB relay offers sealed construction and high inrush current capability with standard ISO terminal layout. In addition, the CB is now available in a heat resistant, high capacity version. Competitive models for the CB relay are Tyco's VF4/VF7 series and Song Chuan 896/896H series.



CB – Heat Resistant Type

Switching capacity: 40A and 70A

Seal: IP54 and IP67

Operating temperature : -40 ~ +125°C

(-40 ~ +85 °C for standard type)