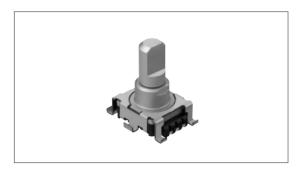
# **Metal Shaft Potentiometer**

# 11mm Size Metal Shaft Reflow Type

RK119 Series



# 1.5mm-travel push-on switch achieved in a low-profile of only 5mm height.



### ■ Typical Specifications

Items	Specifications
Total resistance tolerance	±20%
Maximum operating voltage	50V AC, 10V DC
Total rotational angle	300 <sup>+10°</sup> <sub>-5</sub>
Rotational torque	7.5±3.5mN∙m
Operating life	15,000cycles
Operating temperature range	-40°C to +85°C

#### Rotary Potentiometers

Slide Potentiometers

## Product Line

#### Single-shaft without switch type

Number of resistor elements	Mounting direction	Shaft type	Length of the shaft (mm)	Total resistance ( <b>k</b> Ω)	Resistance taper	Switch travel (mm)	Minimum order unit (pcs.)	Products No.	Drawing No.
	Single-unit Vertical type Flat 20 10					Without		RK1191110001	1
Single-unit		1B	0.5	240	RK1191114001	2			
						1.5		RK1191124001	3

### Metal Shaft

Insulated Shaft

Knob Operating

### Packing Specifications

## Tray

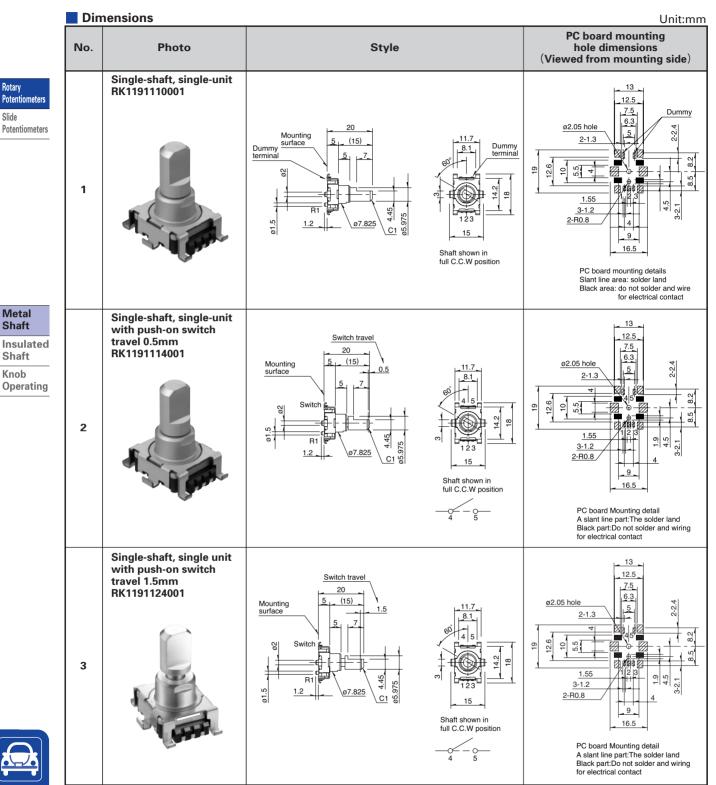
Number of pa	Export package measurements	
1 case /Japan	1 case export packing	(mm)
240	480	*

### Note

- 1. Products other than those listed in above products are also available. Please contact us for details.
- 2. Please place purchase orders per minimum order unit N (integer).
- 3. \*\*Please contact Alps for export packing measurements.



Refer to **P.362** for product varieties. Refer to **P.362**, **363**, **456** for resistance taper. Refer to **P.362** for switch specifications. Refer to **P.364** for soldering conditions.





Potentiometers

Slide

Metal

**Shaft** 

Shaft

Knob

# **Product Varieties**

In addition to the recommended products, the following specifications can also be accommodated.

#### ■ Total Resistance Variety

Total resistance (kΩ)	10	20	50
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#### Slide Potentiometers

Rotary Potentiometers

# Resistance Taper

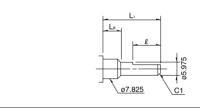
Resistance taper	15A	1B	3В
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#### Detent and Attached Switch

Variety	Detent	Attached switches travel	
Single-shaft, Single-unit	Without	0.5mm	1.5mm

#### Dimensions of Shaft

Flat type Unit:mm





Detail dimensions (mm)			
L <sub>1</sub>	Ж <b>L</b> в	l	
(15)	5	7	
(20)	5	10	

#### Metal Shaft

Insulated Shaft

Knob Operating

#### Notos

- 1. \* LB does not support M7(with Screws).
- 2. marked are specifications recommended by ALPS.

# **Specification for Switch**

# Mechanical Characteristics

Туре	Travel (mm)	Contact arrangement	Rating	Changeover torque (Operating force)
Momentary push type	0.5±0.3	SPST	DC 5V 0.1A	5±2N
	1.5±0.5	3F31	(1mA 5V DC min.rating)	4±2N

# **■** Electrical Characteristics

Туре	Contact resistance	Insulation resistance	Voltage proof
Momentary push type	100m $\Omega$ for initial period, 200m $\Omega$ after operating life	100MΩ min. Measured with a 250V DC megger.	300V AC 1 minute min.

## Durability

Operating life	Travel 0.5mm	The switch under a rated resistive load shall be subjected to a total of 100,000 cycles of operation at a speed of 600 to 1,000 cycles per hour. The contact resistance after testing should not exceed $200  \mathrm{m}  \Omega$ .
under load	Travel 1.5mm	The switch under a rated resistive load shall be subjected to a total of 20,000 cycles of operation at a speed of 600 to 1,000 cycles per hour.  The contact resistance after testing should not exceed 200m Ω.

### Note

The operating current should be 10mA or greater.



# Orders Other Than Recommended Products

When ordering product varieties that are not listed in the Product Line, please specify by referring to the below example.

Potentiometers

Slide Potentiometers Sample Part Number

3

Switch Travel (mm)

Code	Switch
1	0.5
2	1.5

\*For "without switch" type, select 1.

#### Switch

Metal Shaft	Code	Switch
Insulated	0	Without switch
Shaft	4	With push-on switch
Knob		

Operating Length of the shaft (L<sub>1</sub>) (mm)

Code Length of the shaft			
15	15		
20	20		

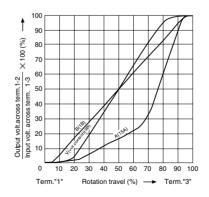
# **Detent**

Code	Detent
CO	Without

Resistance taper

Code	Resistance taper					
Α	15A					
В	1B					
V	3B					

B:For tone & general V:For vol.



#### **Total resistance**

Code	Total resistance $(\mathbf{k}\Omega)$				
103	10				
203	20				
503	50				

Note

marked are specifications recommended by ALPS.

# List of Varieties

Potentiometers

Slide Potentiometers

Metal **Shaft** 

Insulated Shaft Knob

Operating

Туре			ze metal snap-in	9mm size metal s	11mm size metal shaft reflow		
Number of drive shafts		Single-shaft Single-shaft			Dual-shaft	Single-shaft	
	Model	RKC	RK09L1		RK0972	RK119	
	Photo						
Fixing n	nethod of bushing	The bushing can	be screwed down	Bushing screw clamp		Bushing guide type	
Term	inal mounting	Horizontal type	Vertical type	Horizontal type		Vertical type	
Atta	ched switch	Witl	nout	Push-on push	Rotary switch %1 Push-on push-off switch%1 Momentary push switch%1		
Gang error applicable to Dual-unit parts for audio volume control purposes							
Solder heat resistance	Manual soldering		350±10℃ 3 <sup>+</sup> 1₀s				
er h stan	Dip soldering		260±5°	℃, 5±1s			
ce	Reflow soldering		Please see P.364				
Operatin	g emperature range	-10°C to +70°C -40°C to +85°C (Vehicle-compatible)			-40°C to +85°C		
	Rated power	0.05W					
Electri	Residual resistance	R 10kΩ < R 50kΩ ≦ R	$\begin{array}{c} R \leqq 10 k\Omega \ 50 \ \Omega \ max. \\ 10 k\Omega < R \leqq 50 k\Omega \ 80 \ \Omega \ max. \\ 50 k\Omega < R \\ \text{Nominal total resistance of } 0.2\% \ \text{or less} \end{array}$				
Electrical performance	Maximum attenuation (Volume control)						
lance	Insulation resistance	100MΩ min. 250V DC					
	Voltage proof						
Me	Stopper strength	0.51	<b>V</b> ∙m	0.5N · m (With push-lock	mechanism type: 0.4N·m)	0.5N·m	
Mechanical performance	Push-pull strength	80N max.			100N max.		
ical	Vibration	10 to 55 to 10Hz/min., the	d for 2 hours respectively				
Envi	Cold	−20°C±2°C for 96h		-30±2°C for 96h -40±2°C for 96h (Vehicle-compatible)		-40±2℃ for 240h	
Environmenta performance	Dry heat	70±2℃ for 96h		70±2°C for 96h 85±2°C for 96h (Vehicle-compatible)		85±2℃ for 240h	
ental nce	Damp heat	40±2℃, 90 to 95%RH for 96h			60±2℃, 90 to 95%RH for 240h		
	Page	34	45	3.	360		

#### Push-on Switch Specifications

1 dan-on owitch opecinications						
Items	RK	097	RK119			
Contact arrangement	Single pole and single throw (Push on)					
Travel (mm)	0.5	1.5	0.5±0.3	1.5±0.5		
Operating force (N)	4 +4 -2	5±2	5±2	4±2		
Rating	0.5A 12V DC		0.1A 5V DC (0.1mA 5V DC min.ratings)			
Contact resistance	100m $\Omega$ for initial period;200m $\Omega$ after operating life					
Operating life	10,000 times min.	20,000 times min.	100,000 times min.	20,000 times min.		

- 1. <u>\*\*1.</u> For the switch attached, the single-shaft or inner shaft of the dual-shaft type can be chosen.
   2. The operating temperature range for automotive applications can be raised upon request. Please contact us for details.

# **Soldering Conditions**

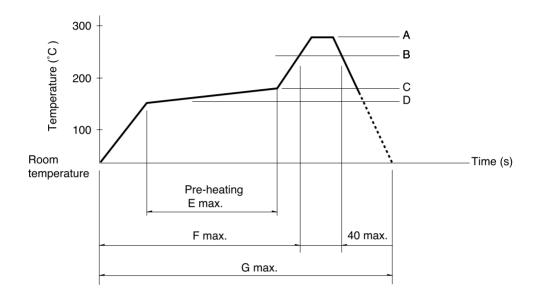
#### **Example of Reflow Soldering Condition**

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

3. Temperature profile

Rotary Potentiometers

Slide Potentiometers



Metal Shaft
Insulated

Shaft Knob Operating

Series(Reflow type)	A(℃) 3s max.	<b>B</b> (℃)	<b>C</b> (℃)	<b>D</b> (℃)	E(s)	F(s)	<b>G</b> (s)
RK119	260	230	180	150	120		240

#### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.