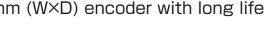
Compact 10.8 × 11mm (W×D) encoder with long life of 1 million cycles





Typical Specifications

Items	Items
Rating	10mA 5V±5% DC
Operating life	1,000,000 cycles
Operating temperature range	−30°C to +85°C

Product Line

Actuator length	Detent torque	Number of	Number of	Push-on	Dooponoo timo	Minimum ord	er unit (pcs.)	Product No.	
(mm)	(mN·m)	detent	pulse	switch	Response time	Japan	Export	T TOUGOT TVO.	
15	10±5	16	16	With	1.3 <i>µ</i> s. (typ)	1,000	2,000	EM11B16140AE	

Packing Specifications

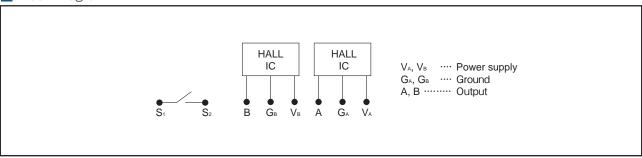
Tray

Number of pa	ckages (pcs.)	Export package measurements
1 case /Japan	1 case /export packing	(mm)
1,000	2,000	526×370×191

Dimensions

Unit:mm PC board mounting hole dimensions Style (Viewed from mounting side) 61 875 Shaft flat is optional angel M9 × 0.75 Parting line Switch travel 11

Block Diagram



- 1. This products uses a Hall IC. Be aware of ESD damages.
- 2. Custom design for shaft configuration and mount height are available upon request.



11mm Size Metal Shaft Magnetic Type / Attached Parts

The following parts are included with the product.

11mm Size Metal Shaft Magnetic Type / Switch Specifications

Switch ty	pe	Momentary push switch				
Contact arrangement S		Single pole and single throw (Push-on)				
Travel (m	Travel (mm) 0.5 + 0.3					
Operating force		5.5±3N				
Operating life		1,000,000 times				
	Rating	5mA 5V DC (50mA 12V DC max. ratings)				
Electrical	Contact resistance	500m Ω max. for initial period, 5Ω max. after operating life.				
performance Insulation resistance		100MΩ min. 100V DC				
Voltage proof		250V AC for 1 minute or 300V AC for 2 second				

	Tuno	Metal shaft		Insulated shaft		
Туре		1 1 mm size	12m	m size	18mm size	
	Series	EM11B	EC12E	EC12D	EC18A	
Photo						
	Output	Inci	remental (Two phase A and	Absolute type		
Sh	aft types		Single	e-shaft		
Control p	part orientation	Vertical				
	er of pulse / er of detent	16/16	12/12 24/24 24/without	15/30	12 positions 15 positions 16 positions	
F	eatures	Magnetic type	_	With push-on switch	Water resisting performance (IPX7)	
	W	10.8	12.4	12.5	18.8	
Dimensior (mm)	ns D	11	13.2	11.7	18	
()	Н	7.5		5	8.75	
Operating t	emperature range	−30°C to +85°C	−10°C to +70°C	-40℃ to +85℃	-20°C to +60°C	
Оре	erating life	1,000,000 cycles	15,000 cycles 30,000 cycles	30,000) cycles	
Automotive use		•	_	•	_	
Life cycle (availability)		* 2	* 2	* 2	* 2	
Rating		10mA 5V±5% DC	0.5mA 5V DC	1mA 5V DC	1mA 10V DC	
Electrical	Max./min. operating current (Resistive load)	15mA / —	5mA / 0.5mA	10mA /1mA	_	
performance	Insulation resistance	100MΩ min.100V DC	10MΩ min. 50V DC	100MΩ min. 250V DC	10MΩ min. 250V DC	
	Voltage proof	250V AC for 1 minute or 300V AC for 2s	50V AC for 1 minute	300V AC for 1 minute or 360V AC for 1s	50V AC for 1 minute or 60V AC for 2s	
	Rotational torque (Without detent)	_	10mN·m max. 25±15mN·m 40±15mN·m	_	_	
Mechanical performance	Detent torque	10±5mN·m	3±2mN·m 3 to 20mN·m	5±3mN·m 10±5mN·m	60±20mN·m	
	Push-pull strength	100N	80N	100N	Push 100N / Pull 50N	
Shaft	configuration	Flat	Flat, Through shaft	FI	at	
Teri	minal type	,	Inse			
	Switch type	Push-on switch	_	Push-on switch	_	
	Contact arrangement	Single pole and single throw (Push-on)		Single pole and single throw (Push-on)	_	
	Travel (mm)	0.5 + 0.3	_	0.5±0.3	_	
Switch Specification	Operating force (N)	5.5±3	_	3+1.5 6+2.5	_	
	Rating	5mA 5V DC (50mA 12V DC max. ratings)	_	1mA 5V DC (10mA 5V DC max. ratings)	_	
	Contact resistance	$500m\Omega$ max. for initial period, $5m\Omega$ max. after operating life.	-	100m Ω max. for initial period; 200m Ω max. after operating life.	_	
	Operating life	1,000,000 times	_	30,000 times	_	
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Notes

•Indicates applicability to all products in the series.



Encoders Soldering Conditions

Encoders / Soldering Conditions

Reference for Manual Soldering

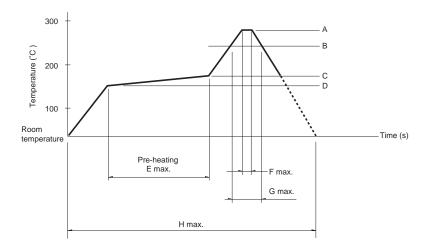
Series	Tip temperature	Soldering time	No. of solders	
EC05E, EC09E, EC10E, EC111, EC11E, EC11M, EC11N, EC12D, EC12E, EC18A, EC21A, EC28A, EC35A, EC35AH, EC40A, EC50A, EM11B, EC21C, EC28C, EC35CH	350℃ max.	3s max.	1 time	

■ Reference for Dip Soldering

Series	Prehe	ating	Dip so	No of colders	
Jenes	Soldering surfacetemperature	Heating time	Soldering temperature	Soldering time	No. of solders
EC09E, EC111, EC11E, EC11M, EC11N, EC18A, EC21A, EC28A, EC35A, EC35AH, EC50A	100°C max.	2 min. max.	260±5℃	5±1s	2 times max.
EM11B	100°C max.	1 min. max.	260°C max.	3s max.	2 times max.
EC10E, EC12D, EC12E	100°C max.	1 min. max.	260±5℃	3±1s	2 times max.
EC40A	110°C max.	1 min. max.	260°C max.	10s max.	1 time

■ Example of Reflow Soldering Condition

Temperature profile



Series	А	В	С	D	Е	F	G	Н	No. of reflows
EC05E	250℃ min.	230°C min.	180℃	150℃	60s to 120s	_	30s to 40s	_	2 times max.
EC21C	230℃ to 245℃	220℃	200℃	150℃	60s to 120s	_	25s to 60s	300s max.	1 time max.
EC28C, EC35CH	260℃	230℃	180℃	150℃	2 min. min.	3s	40s	230s max.	1 time max.

Notes

- 1. When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
- 2. The temperatures given above are the maximum temperatures at the terminals of the encoder when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the encoder may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the encoder does not rise to 250°C or greater.
- 3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.

