300,000-cycle life ■ Typical Specifications

Soft feel type with 1.05mm travel and



Items	Specifications
Rating (max.)	50mA 16V DC
Rating (min.)	10 µA 1V DC
Initial contact resistance	100mΩ max.
Travel (mm)	1.05

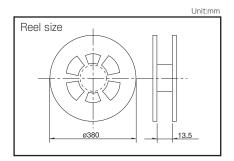
■ Product Line

Product No.	Operating force	Operating direction	Operating life (5mA 5V DC)	Minimum order unit (pcs.)	
T TOUGET NO.	Operating force	Operating direction		Japan	Export
SKPSACE010	3N				
SKPSADE010	3.3N	Top push	300,000 cycles	2,000	2,000
SKPSAAE010	3.6N				

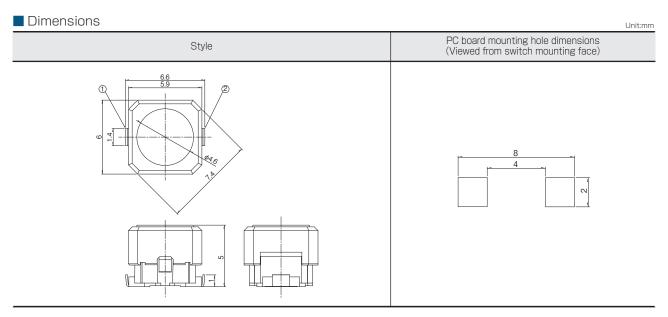
■ Packing Specifications

Taping

- 1- 0				
Number of packages (pcs.)		Tape width	Export package	
1 reel	1 case / Japan	1 case / export packing	(mm)	measurements (mm)
2,000	20,000	20,000	12	395×395×205



For reels of 330mm diameter, please inquire.



ALPS/ILPINE

■ Circuit Diagram

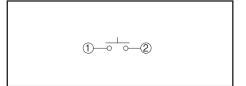


Photo	g Type			
Photo	Snap-in Surface Mount			
Features Low-profile	SKP0	SKPG SKPR		
Heatures Low-profile — Substitution Long travel Low contact resistance Low conta				
Water-proof	ce —	High operation force Low contact resistance		
IP standard	_			
Top push — — — — — — — — — — — — — — — — —	_			
Dimensions (mm)	_			
Side push	•	• •		
Dimensions	_			
Contact	6.6	6.6 7.5		
H	6.3	6.3 7.8		
1N max. 1N to 2N 2N to 3N 2N to 4N 2N to 5N 4N to 5N 2N to 4N 4N to 5N 2N to 4N to 4N 4N to 5N 2N to 4N to 4N to 4N to 5N 2N to 4N t		6.5		
Operation force coverage 1N to 2N 2N to 3N 2N to 4N 3N to 4N 4N to 5N 4N to 5N 5N to 4N 4N to 5N 5N to 4N to 4N to 5N 5N to 4N to 4N to 5N 5N to 4N to 4N to 4N to 5N 5N to 4N to 5N 5N to 4N	Carbo	Carbon Silver		
Travel (mm) O.2 1.75 pages for respective product descriptions product descriptions Operating temperature range -30°C to +85°C -40°C to +90°C -40°C to +85°C -40°C to +85°C -40°C to +85°C -40°C to +85°C -40°C to +85°C -40°C to +85°C -4	1	1		
Operating temperature range	1.3			
Automotive use	_			
Life Cycle Rating (max.) (Resistive load) SOMA 12V DC SOMA 16V DC	-30°C to +85°C -40°C to +90°C -40°C to +85°C -40°C to +90°C			
Rating (max.)	•	• •		
Resistive load 12V DC 16V DC	* 2	*2		
CResistive load Insulation		5mA 50mA 12V DC 16V DC		
Tesistance 100MΩ min. 100V DC 1min. 100MΩ min. 100V DC 1min. 250V AC 1 min. 250V AC 1 min. 250V AC 1 min. 250V AC 1 min. 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the free in the 3 direction of X, Y and Z for 2 hours respective Shall be in accordance with individual specifications. Cold				
Vibration Name	100MΩ min. 100V DC 1min.			
Durability Lifetime Shall be in accordance with individual specifications. Cold -40°C 96h -40°C 1,000h Environmental Dry heat 90°C 1000h	1min.			
Lifetime Shall be in accordance with individual specifications. Cold —40°C 96h —40°C 1,000h Environmental Dry heat 90°C 96h 90°C 1,000h	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively			
Environmental Dry heat 90°C 96h 90°C 1000h	Shall be in accordance with individual specifications.			
	-40°C 9	-40°C 96h -40°C 1,000		
performance District See 1,55511	90° 9	90°C 96h 90°C 1,000		
Damp heat 60°C, 90 to 95%RH 96h 60°C, 90 to 95%RH 1,000		60°C, 90 to 95%RH 96h 95%RH 1,000		
Page 225 227 405 230 231 232	233	233 234		

W: Width. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions · · · · · · · · · · · · · · · · · · ·	
TACT Switch™ Cautions · · · · · · · · · · · · · · · · · · ·	236

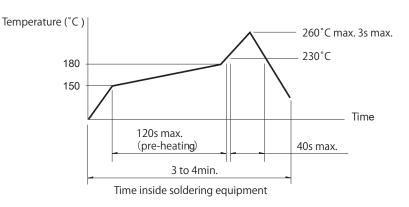
- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series, while \bigcirc indicates applicability to some products in the series.



D : Depth. The most outer dimension excluding terminal portion.

TACT Switch™ / Soldering Conditions

■ Condition for Reflow Available for Surface Mount Type. Temperature profile



Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110℃ max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

■ Manual Soldering

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch TM .
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81.

(EC-19S-8 by TAMURA CORPORATION, or equivalents.)