Compact Momentary Type

Two poles and two contact points, Comfortable momentary operation with click feel





■ Typical Specifications

Items		Specifications	
Rating (max.) (Resistive load)		0.2A 14V DC	
Contact resistance (Initial/After operating life)		150mΩ max. / 150mΩ max.	
Operating forces		3.5±0.7N	
Operating life	Without load	10,000 cycles	
	With load	10,000 cycles (0.2A 14V DC)	

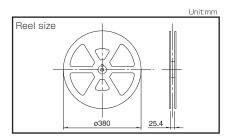
Product Line

Travel (mm) F	Poles	Positions	Minimum order unit (pcs.)		Product No.
	Fules	FUSITIONS	Japan	Export	Ploduct No.
1.7	2	2	500	2,000	SPEJ110100

Packing Specifications

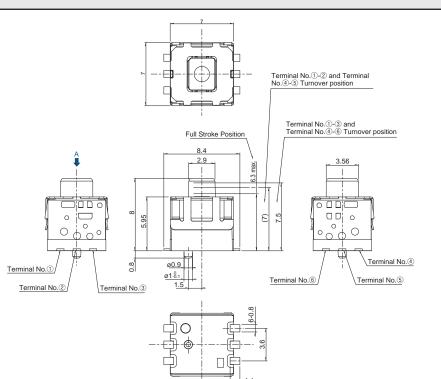
Taping

Number of packages (pcs.)			Tape width	Export package measurements	
1 reel	1 case /Japan	1 case /export packing	(mm)	(mm)	
500	1,000	2,000	24	404×397×140	

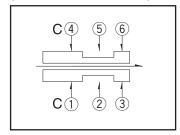


Dimensions

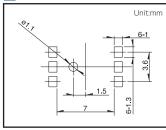
Unit:mm Style



Circuit Diagram (Viewed from Direction A)



Recommend Pattern



Series			Vertical						
			SPEH	SPEJ	SPPH4	SPPH1			
Photo			•						
		W	6	7	6.5	10			
Dimensio (mm)	ns	D	6	7	8.5	10			
	Н		5	5.95	8.	5			
Tra	vel (mm)		_	_ 2.2		1.5			
Total ·	travel (m	m)	1.6	1.7	3	2.5			
Numb	er of pol	es	1		2				
	erating ature rar	nge	-40°C to +90°C	-40℃ to +85℃	−10°C to) +60℃			
Autor	notive us	se	•	•	_	•			
Lit	Life cycle		1 3	* 3	★3	₹ 3			
Rati (Resi	ng (max. stive loa) d)	50mA 16V DC	0.2A 14V DC	0.1A 30V DC				
	ng (min.) stive loa		10μA 1V DC	_	50μA 3V DC				
Durability	Operating life without load		100,000 cycles 400 max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.			
Durability	Operating life with load (at max. rated load)		100,000 cycles 400 max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.			
	Initial contact resistance		200mΩ max.	150mΩ max.	100mΩ max.	20mΩ max.			
Electrical performance			100MΩ min. 100V DC		100MΩ min. 500V DC				
	Voltag	e proof	250V AC for 1minute		500V AC for 1minute				
		ninal ngth	_	_	5N for	lminute			
Mechanical performance	Actuator strength	Operating direction	50N	49N	30N	50N			
			_	_	10N	_			
	Cold		-40℃ 1000h	-40°C 500h -20°C 96h		96h			
Environmental performance	Dry heat		90℃ 1000h	85°C 500h	85°C 96h				
	Damp) heat	60℃, 90 to 95%RH 1000h	60°C. 90 to 95%RH 500h 40°C, 90 to 95%RH 96h		95%RH 96h			
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Note

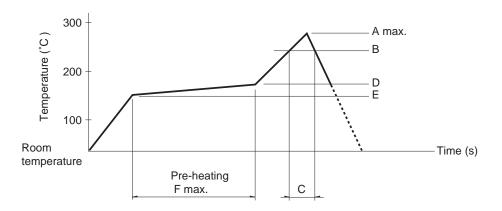
• Indicates applicability to all products in the series.

■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Push Switches / Soldering Conditions

3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F (s)
SPEJ						
SPEF	260	230	40	180	150	120
SPEH						

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc.

 The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPPJ3, SPPJ2, SPUN, SPUJ, SPPH4, SPPH1	350±10°C	3+1/0s	
SPED2, SPED4	350±10℃	3±0.5s	
SPEJ	350±10°C	4s max.	
SPEF	350±5℃	3s max.	
SPEH	350℃ max.	3s max.	

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering		
Jelles	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SPPJ3	100℃ max.	60s max.	260±5℃	5±1s	
SPUN	100℃ max.	60s max.	260±5℃	10±1s	
SPUJ, SPPH4	_		260±5℃	5±1s	
SPPJ2, SPPH1, SPED2, SPED4, SPEF	_		260±5℃	10±1s	