#### 12-position General-purpose Vertical Type **SRRM**

### General-purpose type switch applicable to a wide range of electronic devices





#### ■ Typical Specifications

Ite	ms	Specifications
Rating (max.)/(mi (Resistive load)	n.)	0.25A 30V DC / 50μA 3V DC
Contact resistanc (Initial / After oper		$20$ m $\Omega$ max. / $60$ m $\Omega$ max.
B	Shorting	80±30mN·m
Rotational torque	Non-shorting	70±30mN·m
Operating life	Without load	10,000 cycles
Operating life	With load	10,000 cycles (0.25A 30V DC)

#### Product Line

Poles	Positions	Changeover	Changeover	Actuator	Actuator length	Minimum ord	er unit (pcs.)	Product No.					
rules	FUSILIUIIS	angle	timing	configuration	(mm)	Japan	Export	Floudet No.					
			Shorting	Round shaft with	15			SRRM1C6200					
1	12		Of for ting	groove	20			SRRM1C5400					
	Endless		Non shorting %1	Flat	20			SRRM1C7800					
	5	00.100	20±2°	30+3°	30±3°	Round shaft with	15	60	240	SRRM254700			
2	2 6	3013	Shorting	groove		00	240	SRRM262400					
				Flat	20			SRRM264300					
3	4					1			Round shaft with groove				SRRM342800
4	3			18-tooth serration				SRRM433700					

#### Notes

- 2. All the axis are die casting shafts.

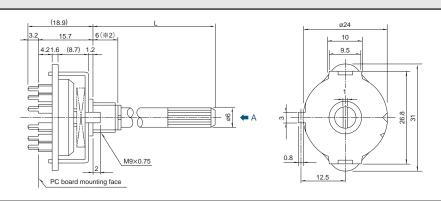
#### Packing Specifications

#### Tray

Number of page	ckages (pcs.)	- Export package measurements (mm)			
1 case /Japan	1 case /export packing				
60	240	400×270×270			

#### Dimensions

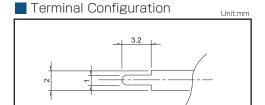
Unit:mm



Style

#### Note

%2 Round-shaft with groove (shaft length 20mm) type are 8mm length.



#### Standard Circuit Diagram

Shorting Circuit Diagram

OHOI UI	ig Circuit Diagram				Unit:mm
	1-pole, 12-position	2-pole, 5-position	2-pole, 6-position	3-pole, 4-position	4-pole, 3-position
Circuit diagram					
PC board mounting hole dimensions (Viewed from the direction A)	Equally divided 13-ø1.5 hole	12-ø1.5 hole	Equally divided 14-ø1.5 hole	Equally divided 15-91.5 hole	Equally divided 16-ø1.5 hole

#### Non Shorting Circuit Diagram

	Circuit diagram	PC board mounting hole dimensions (Viewed from the direction A)
1-pole, 12-position	2 3 4 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Equally divided 16-ø1.5 hole

#### Attached Parts





#### Notes

- 1. The 🖂 mark in the above table indicate a Lug position with the shaft turned fully counterclockwise when viewed from direction A of the diagrams.
- 2. Note that the location of C terminal differs depending on the number of positions.
- 3. External wiring is required if specified in the above diagrams.

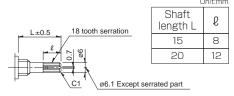


#### ■ 18-tooth Serration Shaft

The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft

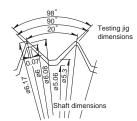
SRRM



#### **Details About Serration**

- The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom

  When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



#### Round Shaft with Groove

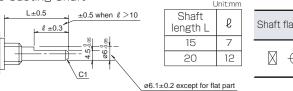
The shaft shows the position in which it is turned fully counterclockwise.

# Shaft flatten angle

#### Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft





#### Note

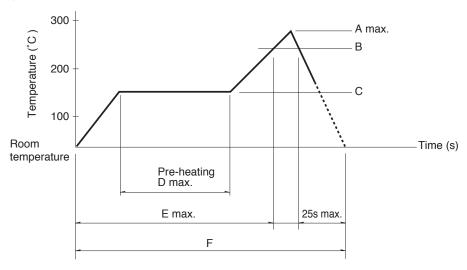
Please be aware that shaft flatten angle is based on (anti-rotation lug)

						0.0	BQ		SRI	DM .						
S	eries			SRBD		Insertion		ı tuno	Rotary	Pulse		SRBV		SRRM		
Photo			۹		insertion	Reflov	rtype	Rotary	Fuise							
Angle	of thro	W		36°		40	±3°		30±3°	18±3°			30±	±3°		
Numbe	er of pol	es			1				1,	2		1			1, 2 ,3, 4	
Rotatio	onal tord	que		13±5mN	·m		mN·m mN·m		40±20 15±7r		3	30±15mN·I	m	-	30±30mN·r (Shorting) 70±30mN·r Non shorting	m
Dimensio	ns	W		10			.4		10			16.2				
(mm)	_	D H		1.7			.5		12			18.5 7.5			_	
Op tempera	erating ature rai			–25°C to +	85°C	-10℃ t	o +60	C	-30°C to	o +85℃	-1	10°C to +8!	5℃	_	10℃ to +60	 )℃
Auton	notive us	se		_		-	_		_	-		_			_	
Life	e cycle			<b>★</b> 1		3	3		×	3		*3			*3	
Rating ( (Resis	max.)/(r stive loa			1mA 5V I 50μA 3V					6V DC 3V DC			0.3A 16V D 50µA 3V D		0	.25A 30V E 50μA 3V D0	)C C
Durability		ting life ut load		10,000 cy 250mΩ n		10,000 cycles 100mΩ max.			30,000 cycles 100mΩ max.	10,000 cycles 100mΩ max.			10,000 cycles 40mΩ max.			
		ife with load as rating		10,000 cy 250mΩ m		10,000 cycles 100mΩ max.			10,000 150mΩ				1	0,000 cycle 60mΩ max	9S	
		contact tance		200mΩ n	nax.	50mΩ max.							20mΩ max			
Electrical performance		lation tance		100MΩ min. 100V DC						1001	/Ω min. 500	)V DC				
	Voltag	e proof		100V AC for 1minute								500	V AC for 1m	ninute		
		minal ngth		3N for 1mi	N for 1minute				5N for 1	minute				10	ON for 1minu	ıte
	Actuator	Operating direction		_		-	_		0.5N·m	_	— 0.6N·m			1N·m		
	strength	Pulling direction		50N		20	20N 100N									
Mechanical performance				The belo		shows for					ow tab SRE		ows for			
periormance	<b>NA</b> / - I - I			Measuring position from mounting surface	Shaft wobb (max. value	, I mountin	g	mou	Distance from Inting surface to the tip of shaft	Shaft wobble (max. value)		Measuring position from mounting surface	Shaft wo		Applicable mounting dimension	
		ble of uator		10	0.17	15			below 5	0.5	] [	10	0.2	2	15	
				15	0.25	20	_	-	ve 5 and below 10	0.9		15	0.3		20	
								abov	e 10 and below 15	1.2		20	0.4	1	25	
				30	0.42	above 3	5								Unit:mm	1
Cold			-40℃ 50	)Oh	-20°C	 96h		-40°C	96h			-20°C	96h			
Environmental performance	Dry	heat		85°C 50	Oh				<u> </u>	85°C	96h					
,	Damp	o heat	90	60°C, ) to 95%RF	1 500h				4	.0°C, 90 to 9	95%RI	H 96h				
F	Page			133		10	35		13	7		140			142	
performance	actu Co Dry Damp	old heat o heat	90	position from mounting surface  10  15  20  25  30  -40°C 50  85°C 500  60°C, 0 to 95%RH	0.17 0.25 0.35 0.42 0.5	mountir dimensin 15 20 25 30 above 3 -20°C	5 96h	abov	Many Surface to   (max. value)		(max. va O.2 O.3	2 2 3 3 4 1	mounting dimension 15 20 25 Unit:	n n		

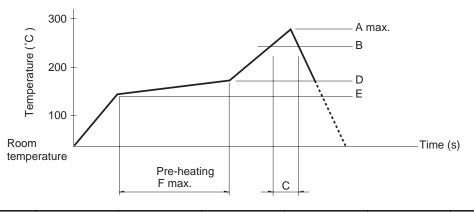
## Rotary Switches / Soldering Conditions

#### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple  $\phi$ 0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface). A heat resisting should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (°C)	D (s)	E (s)	F(s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (℃)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
  - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Reference for Hand Soldering

Series	Soldering temperature	Soldering time		
SRBQ, SRBM, SRBV, SRRM	350±10℃	3+1/0s		
SRBQ (Reflow type)	350±5℃	3s max.		

#### Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering					
Jenes	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion				
SRBM	100°C max. 60s max.		260±5℃	5s max.				
SRBV, SRRM	_		260±5℃	10±1s				
SRBQ	-	_	260±5℃	5±ls				