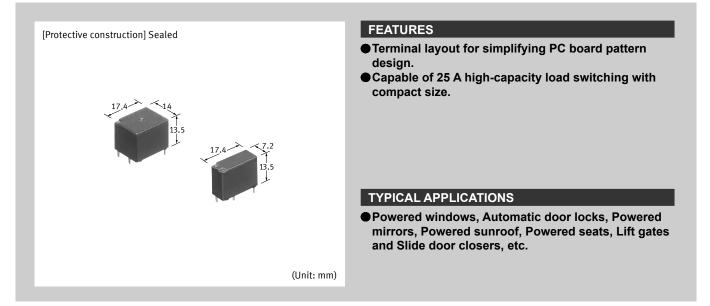
# Panasonic Industry

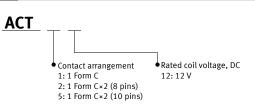
### **Automotive Relays**

# CT RELAYS

## Small & Slim Twin/1 Form C type Automotive Relay



### ORDERING INFORMATION (PART NO.)



### TYPES

			Packing		
Contact arrangement	Rated coil voltage	Part No.	Carton (1-tube)	Case	
1 Form C	12 V DC	ACT112	30 pcs.	1,500 pcs.	
1 Form C x 2 (8 pins)		ACT212	20 000	900 pcs.	
1 Form C x 2 (10 pins)		ACT512	30 pcs.		

### RATING

### Coil data

Rated coil voltage	Operate voltage (at 20°C) (initial)	Release voltage (at 20°C) (initial)	Rated operating current [±10%] (at 20°C)	Coil resistance [±10%] (at 20°C)	Rated operating power (at 20°C)	Usable voltage range
12 V DC	Max. 7.2 V DC	Min. 1.0 V DC	66.7 mA	180 Ω	800 mW	10 to 16 V DC

Note: Other operate voltage types are also available. Please inquire our sales representative for details.

### Specifications

	Item	Specifications				
	Contact arrangement	1 Form C x 2, 1 Form C				
	Contact resistance (initial)	Max. 100 m $\Omega$ (N.O. side: typ. 7 m $\Omega$ , N.C. side: typ. 10 m $\Omega$ ) (By voltage drop 1 A 6 V DC)				
	Contact material	Ag alloy				
Contact data	Rated switching capacity (resistive)	N.O. side: 20 A 14 V DC, N.C. side: 10 A 14 V DC				
	Max. carrying current*1	N.O. side: 25 A/1 hour, 35 A/2 min (Coil applied voltage 14 V DC, at 20°C)				
	Min. switching load (resistive)*2	1 A 14 V DC (at 20°C)				
Insulated resista	ance (initial)	Min. 100 M $\Omega$ (at 500 V DC, Measurement at same location as "Dielectric strength" section.)				
Dielectric Between open contacts		500 Vrms for 1 min (Detection current: 10 mA)				
strength (initial)	Between contacts and coil	500 Vrms for 1 min (Detection current: 10 mA)				
Time characteristics (initial)	Operate time (at rated voltage)	Max. 10 ms (at 20°C, without contact bounce time)				
	Release time (at rated voltage)	Max. 10 ms (at 20°C, without contact bounce time) (without diode)				
Shock	Functional	Min. 100 m/s <sup>2</sup> (Half-wave pulse of sine wave: 11 ms, detection time: 10 µs)				
resistance	Destructive	Min. 1,000 m/s <sup>2</sup> (Half-wave pulse of sine wave: 6 ms)				
Vibration	Functional	10 to 100 Hz, Min. 44.1 m/s <sup>2</sup> (Detection time: 10 µs)				
resistance	Destructive	10 to 500 Hz, Min. 44.1 m/s <sup>2</sup> (Time of vibration for each direction; X, Y direction: 2 hours, Z direction: 4 hours)				
Expected life	Mechanical	Min. 10 x10 <sup>6</sup> (at 120 times/min)				
	Electrical	<resistive load=""> Min. 10<sup>5</sup> (at rated switching capacity, operating frequency: 1 s ON, 9 s OFF) <motor load=""> N.O. side: Min. 2 x 10<sup>5</sup> at inrush 25 A, steady 5 A 14 V DC Min. 10<sup>5</sup> at 25 A 14 V DC motor lock condition N.C. side: Min. 2 x 10<sup>5</sup> at break current 20 A 14 V DC (operating frequency: 0.5 s ON, 9.5 s OFF)</motor></resistive>				
Conditions	Conditions for usage, transport and storage* <sup>3</sup>	Ambient temperature: -40 to +85°C, Humidity: 5 to 85% RH (Avoid icing and condensation)				
Weight		Approx. 8 g (twin type), Approx. 4 g (1 Form C type)				

Notes: \*1.Depends on connection conditions. Also, this does not guarantee repeated switching. We recommend that you confirm operation under actual conditions. \*2.This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load. \*3.The upper operation ambient temperature limit is the maximum temperature that can satisfy the coil temperature rise value. For details, please refer to the "Automotive"

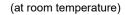
Relay Users Guide"

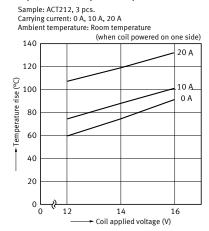
Please inquire our sales representative if you will be using the relay in a high temperature atmosphere (110°C).

★If the relay is used continuously for long periods of time with coils on both sides in an energized condition, breakdown might occur due to abnormal heating depending on the carrying condition. Therefore, please inquire our sales representative when using with a circuit that causes an energized condition on both sides simultaneously.

### **REFERENCE DATA**

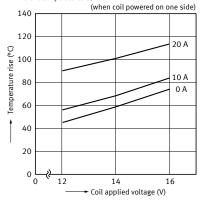
### 1-1. Coil temperature rise



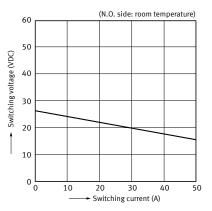


### 1-2. Coil temperature rise

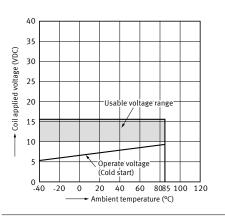
(at 85°C) Sample: ACT212, 3 pcs. Carrying current: 0 A, 10 A, 20 A Ambient temperature: 85°C

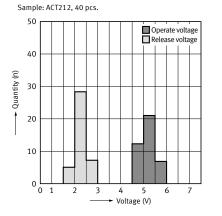


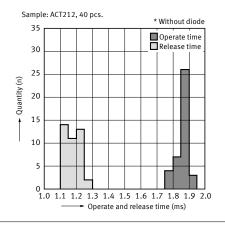
### 2.Max. switching capability (Resistive load, initial)



3.Ambient temperature and usable voltage range

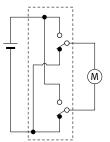






#### 6-1. Electrical life test (Motor free)

Sample: ACT212, 3 pcs. Load: Inrush 25 A, steady 5 A Brake current: 13 A 14 V DC, Power window motor actual load (free condition) Operating frequency: ON 0.5 s, OFF 9.5 s Ambient temperature: Room temperature Circuit:



Change of operate and release voltage

Operate voltage

Release voltage

10

No. of operations (×104)

Contact welding: 0 time Miscontact: 0 time

> Max Ave. Min.

Max Ave. Min.

20

10

8

4

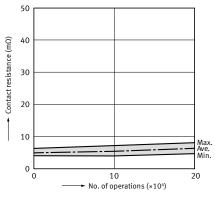
2

0 . 0

Operate and release voltage (V)

#### Change of contact resistance

4. Distribution of operate and release voltage 5. Distribution of operate and release time



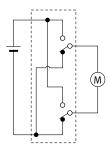
Load current waveform Load: Inrush current: 25 A, Steady current: 6 A Brake current: 13 A

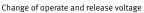
	10 A 100 ms							
	_		~~~~		~~			
					V	~~~		

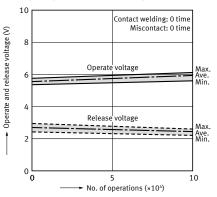
### Automotive Relays CT RELAYS

#### 6-2. Electrical life test (Motor lock)

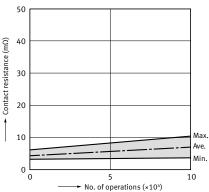
Sample: ACT212, 3 pcs. Load: 25 A 14 V DC Power window motor actual load (lock condition) Operating frequency: ON 0.5 s, OFF 9.5 s Ambient temperature: Room temperature Circuit:



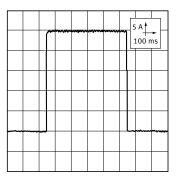






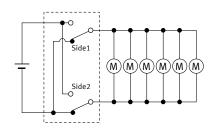


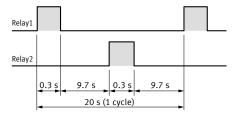
Load current waveform

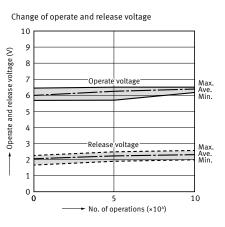


### 6-3. Electrical life test (Motor lock)

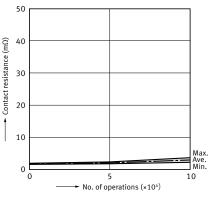
Sample: ACT212, 3 pcs. Load: 20 A 14 V DC, door lock motor actual load (Lock condition) Operating frequency: ON 0.3 s, OFF 19.7 s Ambient temperature: Room temperature Circuit:

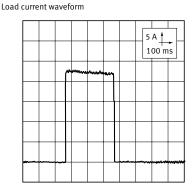












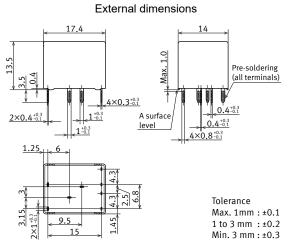
Unit: mm

### DIMENSIONS

CAD The CAD data of the products with a "CAD" mark can be downloaded from our Website.

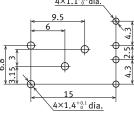
### Twin type (8 pins)





\* Dimensions (thickness and width) of terminal is measured after pre-soldering. Intervals between terminals is measured at A surface level.

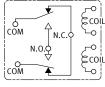




Tolerance: ±0.1

Schematic

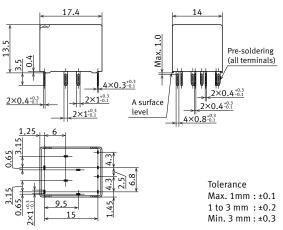




# Twin type (10 pins)

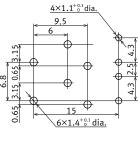


### External dimensions



\* Dimensions (thickness and width) of terminal is measured after pre-soldering. Intervals between terminals is measured at A surface level.

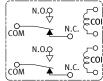




Tolerance: ±0.1

Schematic (BOTTOM VIEW)

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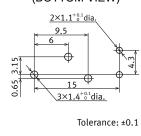


### Slim 1 Form C type



#### External dimensions 17.4 Max. 1.0 13.5 Pre-soldering 0.4 (all terminals) 0.3<sup>+0.3</sup> 0.4+0.1 A surface 0.4-0.1 0.4+0 level 2×0.8<sup>+0.3</sup> 1 +0.3 .25 Tolerance Max. 1mm : ±0.1 9.5 1 to 3 mm : ±0.2 0.6 15 Min. 3 mm : ±0.3 \* Dimensions (thickness and width) of terminal is measured after pre-soldering. Intervals between terminals is measured at A surface level.

### PC board pattern (BOTTOM VIEW)

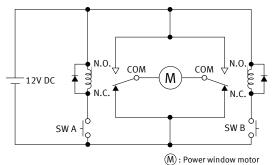


Schematic (BOTTOM VIEW)

N.O.Q COM N.C.

### EXAMPLE OF CIRCUIT

Forward/reverse control circuits of DC motor for powered windows and sunroof, etc.



### GUIDELINES FOR USAGE

For general cautions for use, please refer to the "Automotive Relay Users Guide".

Please refer to **"the latest product specifications"** when designing your product. •Requests to customers: https://industrial.panasonic.com/ac/e/salespolicies/

Panasonic Corporation Electromechanical Control Business Division industrial.panasonic.com/ac/e/

Please contact .....

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