## Panasonic industry

CT RELAYS

## Small \& Slim Twin/1 Form C type Automotive Relay



## FEATURES

- Terminal layout for simplifying PC board pattern design.
- Capable of 25 A high-capacity load switching with compact size.


## TYPICAL APPLICATIONS

- Powered windows, Automatic door locks, Powered mirrors, Powered sunroof, Powered seats, Lift gates and Slide door closers, etc.


## ORDERING INFORMATION (PART NO.)

## ACT



## TYPES

| Contact arrangement | Rated coil voltage | Part No. | Packing |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Carton <br> (1-tube) | Case |
| 1 Form C | 12 V DC | ACT112 | 30 pcs . | 1,500 pcs. |
| 1 Form C $\times 2$ (8 pins) |  | ACT212 | 30 pcs. | 900 pcs. |
| 1 Form C $\times 2$ (10 pins) |  | ACT512 |  |  |

## RATING

■ Coil data

| Rated coil <br> voltage | Operate voltage <br> $\left(\right.$ at $\left.20^{\circ} \mathrm{C}\right)$ (initial) | Release voltage <br> (at $\left.20^{\circ} \mathrm{C}\right)$ (initial) | Rated operating <br> current <br> $[ \pm 10 \%]\left(\right.$ at $\left.20^{\circ} \mathrm{C}\right)$ | Coil resistance <br> $[ \pm 10 \%]\left(\right.$ at $\left.20^{\circ} \mathrm{C}\right)$ | Rated operating <br> power <br> (at $\left.20^{\circ} \mathrm{C}\right)$ | Usable voltage <br> range |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12 V DC | Max. 7.2 V DC | Min. 1.0 V DC | 66.7 mA | $180 \Omega$ | 800 mW | 10 to 16 V DC |

[^0]$\square$ Specifications

| Item |  | Specifications |
| :---: | :---: | :---: |
| Contact data | Contact arrangement | 1 Form C x 2, 1 Form C |
|  | Contact resistance (initial) | Max. $100 \mathrm{~m} \Omega$ ( $\mathrm{N} . \mathrm{O}$. side: typ. $7 \mathrm{~m} \Omega$, $\mathrm{N} . \mathrm{C}$. side: typ. $10 \mathrm{~m} \Omega$ ) (By voltage drop 1 A 6 V DC) |
|  | Contact material | Ag alloy |
|  | Rated switching capacity (resistive) | N.O. side: 20 A 14 V DC, N.C. side: 10 A 14 V DC |
|  | Max. carrying current*1 | N.O. side: $25 \mathrm{~A} / 1$ hour, $35 \mathrm{~A} / 2 \mathrm{~min}$ (Coil applied voltage $14 \mathrm{~V} \mathrm{DC} ,\mathrm{at} 20^{\circ} \mathrm{C}$ ) |
|  | Min. switching load (resistive)*2 | $1 \mathrm{~A} 14 \mathrm{~V} \mathrm{DC}\left(\right.$ at $\left.20^{\circ} \mathrm{C}\right)$ |
| Insulated resistance (initial) |  | Min. $100 \mathrm{M} \Omega$ (at 500 V DC, Measurement at same location as "Dielectric strength" section.) |
| Dielectric strength (initial) | Between open contacts | 500 Vrms for 1 min (Detection current: 10 mA ) |
|  | Between contacts and coil | 500 Vrms for 1 min (Detection current: 10 mA ) |
| Time characteristics (initial) | Operate time (at rated voltage) | Max. 10 ms (at $20^{\circ} \mathrm{C}$, without contact bounce time) |
|  | Release time (at rated voltage) | Max. 10 ms (at $20^{\circ} \mathrm{C}$, without contact bounce time) (without diode) |
| Shock resistance | Functional | Min. $100 \mathrm{~m} / \mathrm{s}^{2}$ (Half-wave pulse of sine wave: 11 ms , detection time: $10 \mu \mathrm{~s}$ ) |
|  | Destructive | Min. $1,000 \mathrm{~m} / \mathrm{s}^{2}$ (Half-wave pulse of sine wave: 6 ms ) |
| Vibration resistance | Functional | 10 to 100 Hz , Min. $44.1 \mathrm{~m} / \mathrm{s}^{2}$ (Detection time: $10 \mu \mathrm{~s}$ ) |
|  | Destructive | 10 to 500 Hz , Min. $44.1 \mathrm{~m} / \mathrm{s}^{2}$ (Time of vibration for each direction; $\mathrm{X}, \mathrm{Y}$ direction: 2 hours, $Z$ direction: 4 hours) |
| Expected life | Mechanical | Min. $10 \times 10^{6}$ (at 120 times/min) |
|  | Electrical | <Resistive load> Min. $10^{5}$ (at rated switching capacity, operating frequency: 1 s ON, 9 s OFF) <br> <Motor load> N.O. side: Min. $2 \times 10^{5}$ at inrush 25 A, steady 5 A 14 V DC <br> Min. $10^{5}$ at 25 A 14 V DC motor lock condition <br> N.C. side: Min. $2 \times 10^{5}$ at break current 20 A 14 V DC (operating frequency: $0.5 \mathrm{~s} \mathrm{ON}, 9.5 \mathrm{~s}$ OFF) |
| Conditions | Conditions for usage, transport and storage*3 | Ambient temperature: -40 to $+85^{\circ} \mathrm{C}$, Humidity: 5 to $85 \%$ RH (Avoid icing and condensation) |
| Weight |  | Approx. 8 g (twin type), Approx. 4 g (1 Form C type) |

Notes: *1.Depends on connection conditions. Also, this does not guarantee repeated switching. We recommend that you confirm operation under actual conditions.
*2.This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.
*3. The upper operation ambient temperature limit is the maximum temperature that can satisfy the coil temperature rise value. For details, please refer to the "Automotive Relay Users Guide".
Please inquire our sales representative if you will be using the relay in a high temperature atmosphere $\left(110^{\circ} \mathrm{C}\right)$.
If the relay is used continuously for long periods of time with coils on both sides in an energized condition, breakdown might occur due to abnormal heating depending on the carrying condition. Therefore, please inquire our sales representative when using with a circuit that causes an energized condition on both sides simultaneously.

## REFERENCE DATA

1-1. Coil temperature rise
(at room temperature)
Sample: ACT212, 3 pcs.
Carrying current: $0 \mathrm{~A}, 10 \mathrm{~A}, 20 \mathrm{~A}$
Ambient temperature: Room temperature


1-2. Coil temperature rise (at $85^{\circ} \mathrm{C}$ )
Sample: ACT212, 3 pcs.
Carrying current: $0 \mathrm{~A}, 10 \mathrm{~A}, 20 \mathrm{~A}$
Ambient temperature: $85^{\circ} \mathrm{C}$

2.Max. switching capability
(Resistive load, initial)

3.Ambient temperature and usable voltage range


6-1. Electrical life test (Motor free)
Sample: ACT212, 3 pcs.
Load: Inrush 25 A, steady 5 A
Brake current: 13 A 14 V DC,
Power window motor actual load (free condition)
Operating frequency: ON 0.5 s , OFF 9.5 s
Ambient temperature: Room temperature Circuit:

4.Distribution of operate and release voltage 5.Distribution of operate and release time




Load current waveform
Load: Inrush current: 25 A, Steady current: 6 A
Brake current: 13 A


## 6-2. Electrical life test (Motor lock)

Sample: ACT212, 3 pcs.
Load: 25 A 14 V DC
Power window motor actual load (lock condition)
Operating frequency: ON 0.5 s , OFF 9.5 s
Ambient temperature: Room temperature Circuit:


Change of contact resistance


Load current waveform


6-3. Electrical life test (Motor lock)

Sample: ACT212, 3 pcs.
Load: 20 A 14 V DC,
door lock motor actual load (Lock condition)
Operating frequency: ON 0.3 s , OFF 19.7 s
Ambient temperature: Room temperature Circuit:





## $\square$ Twin type (8 pins)

## CAD



External dimensions




Tolerance
Max. $1 \mathrm{~mm}: \pm 0.1$
1 to $3 \mathrm{~mm}: \pm 0.2$ Min. $3 \mathrm{~mm}: \pm 0.3$

PC board pattern

* Dimensions (thickness and width) of terminal is measured after pre-soldering. Intervals between terminals is measured at A surface level.
(BOTTOM VIEW)


Tolerance: $\pm 0.1$
Schematic
(BOTTOM VIEW)


Twin type (10 pins)

## CAD



External dimensions


Dimensions (thickness and width) of terminal is measured after pre-soldering. Intervals between terminals is measured at A surface level.

PC board pattern
(BOTTOM VIEW)


Tolerance: $\pm 0.1$
Schematic
(BOTTOM VIEW)


Slim 1 Form C type

CAD


External dimensions


* Dimensions (thickness and width) of terminal is measured after pre-soldering. Intervals between terminals is measured at A surface level.

PC board pattern (BOTTOM VIEW)


EXAMPLE OF CIRCUIT
Forward/reverse control circuits of DC motor for powered windows and sunroof, etc.


## GUIDELINES FOR USAGE

■For general cautions for use, please refer to the "Automotive Relay Users Guide".

Please refer to "the latest product specifications" when designing your product.
-Requests to customers:
https://industrial.panasonic.com/ac/e/salespolicies/

Electromechanical Control Business Division

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[^0]:    Note: Other operate voltage types are also available. Please inquire our sales representative for details.

