## Solid State Timers and Controllers

## 4410

## Delay-On-Make Solid State Timing Module

The model 4410 is a delay-on-make timer that switches AC load circuits up to 10 amperes employing zero voltage switching techniques. Zero voltage switching reduces electrical noise as a result of the load circuit being energized at zero degrees in the AC cycle. In addition most load circuits will provide longer life as a result of zero voltage turn on. This model employs transient protection devices that permits operation with inductive loads, such as motors and contactors. An integral heat sink assure safe operation up to 5 amperes without additional heat sinking. By mounting the model 4410 to a metal surface operation up to 10 amperes can be realized. Available in both fixed and adjustable timing models.
Mechanical \& Wiring


Timing Diagram
External Timing Resistance Chart.


| External <br> Resistor <br> (Ohms) | DASH NO. |  |  |  |  |  |
| :---: | :---: | ---: | ---: | :--- | :---: | :---: |
|  | -1 | -2 | -3 | -4 | -5 |  |
|  | 0.1 | 1 | 2 | 10 | 30 |  |
|  | 4 | 30 | 100 | 500 | 900 |  |
|  | 12 | 90 | 300 | 1,500 | 2,700 |  |
|  | 20 | 150 | 500 | 2,500 | 5,000 |  |
| 10 Meg | 30 | 300 | 1,000 | 5,000 | 8,000 |  |

How The Chart Works
The -3 range indicates a timing range of 2 to 100 seconds when the external timing resistance varies from 0 to 1 meg ohm. The -3 extended range of 1000 seconds can be achieved by using a 0 to 10 meg ohm external resistance.

## Specifications

Operating Voltage: 24 V AC (20V - 28V AC) ( -6 ), 48 V AC (42V - 52V AC) (-7), 115 V AC (105V-135V AC) (-8), 230V AC (208V - 250V AC) (-9) See Ordering Information.
Operating Current: Less than 20 milliamperes plus external load current.
Timing Mode: Delay-On-Make.
Fixed Timing: Factory fixed at any timing period from 0.1 seconds to 8,000 seconds.
Tolerances On Fixed Timing: 2\%, 5\%, 10\%, and 20\% available, see Ordering Information.
Adjustable Timing Ranges: Twenty (20) ranges from five (5) models of adjustable delay-on-break timing from 0.1 seconds to 8,000 seconds. See Ordering Information.
Adjustable Timing Setting Accuracy: Timing ranges shown on the External Timing Resistance Chart are guaranteed to be achieved using the external resistance range shown.
Timing Resistor Rating: Worst case power dissipation never exceeds 3 milliwatts.
Timing vs External Timing Resistor: See External Timing Resistance Chart.
Timing Variation: Less than $6 \%$ of set point over full temperature and voltage range.
Repeatability Of Timing Period: $\pm 1 \%$ at stabilized operating voltage temperature.
Recycle Time: Operating voltage must be removed for a minimum of 200 milliseconds to assure that the timing and output circuits are reset.
Output Rating: 50 mA to 5 A inductive with inrush current to 40 A for 8 milliseconds.
Extending Rating: Operation to 10A by mounting the timer heat sink base on a metal surface and maintaining timer heat sink temperature to less than $90^{\circ} \mathrm{C}$.
AC Zero Voltage Switching: Output turns ON within $\pm 50$ microseconds of line voltage $0^{\circ}$.
Output Switch Characteristics: 3 volt drop across output switch when ON, 4mA leakage when OFF.
Transient Protection: Output Switch protected by silicon transient suppressors responding to transients within $1 \times 10^{-12}$ seconds to a peak pulse power dissipation of 1500 watts, with transient surge currents to 200 amperes for durations up to $1 / 120$ second at $25^{\circ} \mathrm{C}$. Maximum transient voltage protection is 6000 volts as delivered through a source resistance of 30 ohms with a maximum duration of 8.3 ms .
Dielectric: 1500 V rms all terminals to case.
Operating Temperature: $-20^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$
Construction: Encapsulated module with . 25 quick connect wiring terminals.
Data Sheet Revision Date: November 15,1999.

## Ordering Information Fixed Timing Models

Part Number $\simeq$ Operating Voltage Fixed Timing In Seconds $\simeq$ Fixed Timing Tolerance

| 4410 F - | $\begin{aligned} & -6 \text { (24V AC) } \\ & -7 \text { ( } 48 \mathrm{~V} \text { AC) } \\ & -8 \text { (115V AC) } \\ & -9 \text { (230V AC) } \end{aligned}$ | Specify the fixed timing period in seconds from $0.1 \text { to } 8000$ | -A 2\% <br> Fixed Timing <br> -B 5\% <br> -C $10 \%$ required only <br> -D $20 \%$ on fixed timing units |
| :---: | :---: | :---: | :---: |

## Ordering Information Adjustable Timing Models

| Part Number | Operating Voltage | Timing In Seconds |
| :---: | :---: | :---: |
| 4410 A - |  | -1 (0.1-30) |
|  | -6 (24V AC) | -2 (1-300) |
|  | -7 (48V AC) | $-3 \quad(2-1000)$ |
|  | -8 (115V AC) | -4 (10-5000) |
|  | -9 (230V AC) | $-5(30-8000)$ |
|  |  | Timing remotely adjustable by resistor across timing terminals |

