

UHDM Modular Disconnect Enclosures - NEMA 12

ABB Controls, Allen Bradley, Cutler Hammer, General Electric, Siemens I-T-E Max-Flex™, Square D



Application

Designed to bolt together in any number of units for maximum flexibility and ease of transportation. The UHDM system consists of a Master enclosure to house the flange mounted disconnect switch and interlocking Slave enclosures which may be added or removed as required. Master enclosure units will accept the following disconnect switches and circuit breakers:

- ABB Controls flange mounted variable depth operating mechanism for disconnect switches and circuit
- Allen Bradley 1494F flange mounted disconnect switches and 1494D flange mounted operators for circuit breakers. Allen Bradley 1494V variable depth flange operated disconnect switches and circuit breaker mechanisms.
- C-H Westinghouse Type C361 disconnect switches and operator mechanism. Cutler Hammer Type C371 circuit breaker operating mechanisms. Flex Shaft™ handle operators for circuit breakers.
- General Electric Type STDA flange handles and variable depth operating mechanisms for disconnect switches and circuit breakers. Also Spectra-Flex™ cable operators for circuit breakers.
- I-T-E Max-Flex™ flange mounted variable depth operating handles for disconnect switches and circuit
- Square D disconnect switches and circuit breakers used with Class 9422 flange mounted variable depth operating mechanisms or cable mechanisms. These enclosures will not receive Class 9422 bracket mounted disconnect devices or Class 9422TG1 or TG2 devices.

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Standards

- UL 508 Type 12
- CSA Type 12
- · Complies with
 - NEMA Type 12
 - JIC EGP-1-1967 and EMP-1-1967
 - IEC 60529, IP54
- · Appropriate components are required to maintain these standards.

Construction

- · Formed from 10 gauge steel with smooth continuously welded seams.
- Body stiffeners are provided in the larger enclosures for extra rigidity.
- Heavy duty lifting eyes are anchored into reinforced top corners.
- Removable doors are secured with heavy duty lift off hinges.
- Flange trough collar (FTC) around door excludes liquids and contaminants.
- Formed 10 gauge steel inner panels are provided on collar studs.
- Panel supports are provided.
- Center post is removable, providing easy panel installation.
- · Heavy duty three point latching door mechanism.
- Side openings are reinforced to provide structural strength, smooth edges and preset gasket compression.
- Oil resistant gaskets on doors and side openings are permanently secured. No gasket kit is provided.

Inner **Panel** Included





- · Master door handle complete with screw defeater and padlock hasp.
- Slave door handle complete with padlock hasp.
- · A mechanical interlock activated by the master door prevents the auxiliary door from being opened first.
- The universal flange cutout provides mounting for disconnect operators by use of the appropriate operator adaptor kit.
- · A bonding stud is provided in the door and a grounding stud is provided in the enclosure for each
- · A literature pocket is provided.

Note:

Disconnect switches, circuit breakers and operators are not provided with the enclosure, and must be ordered separately from the manufacturer.

Finish

- Door and enclosure are phosphatized and finished in ANSI 61 gray recoatable powder coating on the outside.
- · Interior white powder coating.
- Inner panel is finished in white powder coating.

Accessories

- Additional inner panels...see factory
- Air conditioners...see page 388-405
- Blank adaptor plates...see page 188
- Blowers...see page 406
- Breather kits...see page 423
- Doorstop kits...see page 447
- Enclosure stabilizers...see page 451
- Filter fans...see page 408-414
- Floor stand kits...see page 448
- Heaters...see page 418-420
- Light kits...see page 245
- Operator adaptor kits...see page 206
- Thermostats...see page 421
- Window kits...see page 444

Technical references and DXF downloads available at www.hammfg.com

All dimensions in inches unless specified otherwise

PANEL SUPPORT

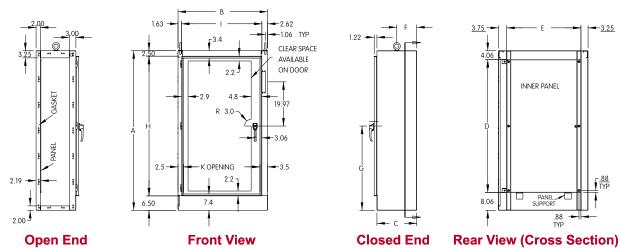
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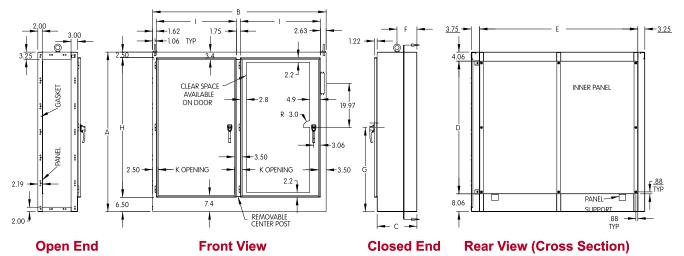
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Single Door Master Enclosure (Left side open)



Two Door Master Enclosure (Left side open)



FTC BODY FLANGE

Master Enclosures

Part No.	Overall Dimensions										Ship Wt.	Description
	Α	В	С	D	E	F	G	Н	1	K	lbs.	Description
UHDM724118MFTC	72.13	40.75	18.13	60	33.75	9.06	38.06	63.13	36.5	34.75	506	Single Door Disconnect
UHDM844118MFTC	84.13	40.75	18.13	72	33.75	9.06	44.06	75.13	36.5	34.75	573	Left side open
UHDM844124MFTC	84.13	40.75	24.13	72	33.75	12.06	44.06	75.13	36.5	34.75	658	
UHDM727918MFTC	72.13	79.00	18.13	60	72.00	9.06	38.06	63.13	36.5	34.75	918	Two Door Disconnect
UHDM847918MFTC	84.13	79.00	18.13	72	72.00	9.06	44.06	75.13	36.5	34.75	1050	Left side open
UHDM847924MFTC	84.13	79.00	24.13	72	72.00	12.06	44.06	75.13	36.5	34.75	1150	

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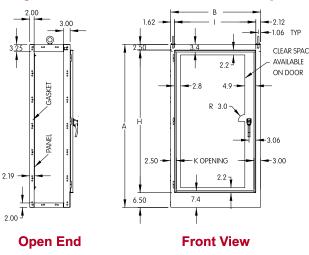
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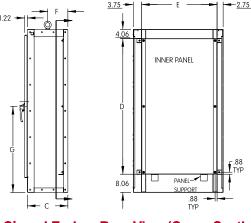


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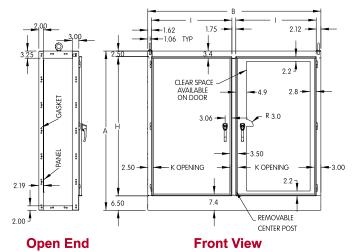
Single Door Slave Enclosure (Both sides open)

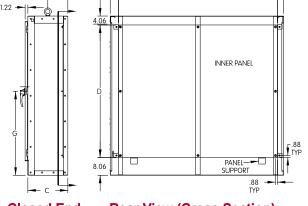




Closed End Rear View (Cross Section)

Two Door Slave Enclosure (Both sides open)





Closed End Rear View (Cross Section)

GASKET FTC BODY FLANGE 0.51 755° DOOR 1.12

Slave Enclosures

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Part No.	Overall Dimensions										Ship Wt.	Description
	Α	В	С	D	Ε	F	G	Н	I	K	lbs.	Description
UHDM724118SFTC	72.13	40.25	18.13	60	33.75	9.06	38.06	63.13	36.5	34.75	473	Single Door Slave
UHDM844118SFTC	84.13	40.25	18.13	72	33.75	9.06	44.06	75.13	36.5	34.75	550	Both sides open
UHDM844124SFTC	84.13	40.25	24.13	72	33.75	12.06	44.06	75.13	36.5	34.75	570	
UHDM727818SFTC	72.13	78.50	18.13	60	72.00	9.06	38.06	63.13	36.5	34.75	888	Two Door Slave
UHDM847818SFTC	84.13	78.50	18.13	72	72.00	9.06	44.06	75.13	36.5	34.75	1010	Both sides open
UHDM847824SFTC	84.13	78.50	24.13	72	72.00	12.06	44.06	75.13	36.5	34.75	1060	

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