

Modular Freestanding Enclosures - NEMA 12

IFMD Series Flange Mount Disconnect Enclosure



Application

- The IFMD product line provides users with a rugged housing for industrial control and operator interface in harsh industrial environments.
- Modular design permits joining of units for large scale and mixed use applications.
- A broad range of industry standard sizes are offered. Units are constructed to imperial dimensions and hardware sizes, with metric sizing provided for convenient reference.
- IME Series enclosures are used as slave units to IFMD Disconnect Series.
- The flange mount disconnect units accommodate today's most popular disconnect hardware.
 - ABB Controls Disconnect Switches up to (and including) 200 amp, also operators for ABB circuit breakers up to 800 amp.
 - Allen Bradley 1494V variable depth flange mounted disconnect up to and including 200 amp and operators for C-H Westinghouse circuit breakers up to 400 amp.
 - · C-H Westinghouse C361 flange mounted disconnect switches up to and including 200 amp and C371 circuit breakers up to 600 amp, also Flex Shaft handle mechanisms for circuit breakers

Note:

- Interlock hardware must be ordered separately.
 - General Electric Type STDA flange mounted variable depth flange operators for disconnect switches up to and including 200 amp and circuit breakers up to 600 amp or Spectra Flex™ cable operators for circuit breakers.
 - I-T-E Siemens Max-Flex™ flange mounted variable depth cable operators for disconnect switches up to 200 amp and circuit breakers up to 600 amp.
 - Square D class 9422 variable depth flange mounted operating mechanisms for disconnect switches up to and including 200 amp or cable mechanism for 30, 60 or 100 amp. also circuit breakers with variable depth operators or cable mechanism up to 400 amp.

Standards

- UL 508 Type 12
- CSA Type 12
- Complies with
 - NEMA Type 12
 - IEC 60529 IP54
- · Appropriate components are required to maintain these standards. For approved interlock hardware...see page 236

Standard Configuration

- Frame with integral solid top
- Lifting eyebolts
- Removable bottom panel
- Solid front door with key locking handle
- Disconnect to door handle activation
- Hinged flange door
- Removable rear cover panel
- Inner mounting panel, additional panels

Construction

- Formed 14 gauge steel.
- Frame has welded corner reinforcements.
- Mounting channels on sides of enclosure are oriented front to back for depth

Technical references and DXF downloads available at www.hammfg.com

All dimensions in inches unless specified otherwise

Side **Panels** Sold Separately

Inner Panel Included





adjustment of mounting panels.

- Oil resistant gaskets are permanently secured on all openings.
- Reinforced eyebolts are provided for easy enclosure lifting.
- Frames are easily joined together with an optional frame Joining kit.
- Doors can be easily removed and interchanged.
- Optional formed 16 gauge steel side panels are recessed to fit flush with the sides of the cabinet. Side panels must be ordered separately.
- Bonding and grounding studs are provided for all doors and panels.

Finish

- Phosphatized and finished in RAL 7032 beige powder coating.
- Inner panels are finished in white powder coating.

Accessories

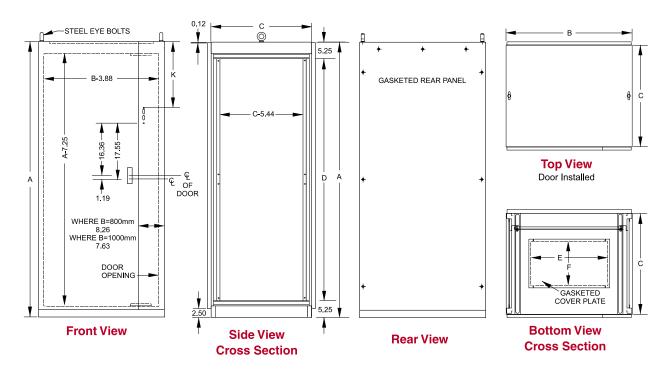
- Additional inner panels...see page 239
- Air conditioners...see page 388-405
- Bridge panel...see page 238
- Caster assembly inside mounting ...see page **246**
- Caster assembly outside mounting ...see page **246**
- Center depth support...see page 243
- Door mount rails...see page 238
- Door shelf...see page 243
- Door support wheel...see page 245
- Fold down shelf...see page 243
- Joining kit...see page 240
- Leveling feet...see page 244
- Light kit and accessories...see page 245
- Literature pocket...see page 244
- Master interlock kit...see page 244
- Plinth...see page 243
- Side panels...see page 238
- Tamper resistant screws...see page 239
- Vented raised top...see page 234
- Top mount fan...see page 363

Quality Enclosures. Service Excellence.



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Maximum Usable Depth

(Panel in Full Back Position)

	•	•	
ı	Cabinet Depth (mm)	Without Bridge Panel (inch)	With Bridge Panel (inch)
Ī	400	14.63	13.88
	500	18.50	17.75
	600	22.50	21.75
	800	30.38	29.63

*Note: K= 16.42 when A=77.31 K= 20.80 when A=86.06

Part No.	Nominal Dimensions		Overall Dimensions (in/mm)					Panel Dimensions		Ship	
rait No.	A x B x C(mm)		Α	В	С	D	E	F	Height	Width	Wt. lbs
IFMD1885	1800 x 800 x 500	inch	77.31	31.50	19.63	66.81	17.00	10.5	68.75	26.25	295
ILINID 1992		mm	1964	800	498	1697	432	267	1746	667	
IFMD1886	1800 x 800 x 600	inch	77.31	31.50	23.63	66.81	17.00	10.5	68.75	26.25	300
II WID 1000		mm	1964	800	600	1697	432	267	1746	667	
IFMD1888	1800 x 800 x 800	inch	77.31	31.50	31.50	66.81	17.00	17.5	68.75	26.25	320
II IVID 1000	1000 X 000 X 000	mm	1964	800	800	1697	432	445	1746	667	
IFMD18105	1800 x 1000 x 500	inch	77.31	39.37	19.63	66.81	24.06	10.5	68.75	34.12	345
11 10103		mm	1964	1000	498	1697	611	267	1746	867	
IFMD18106	1800 x 1000 x 600	inch	77.31	39.37	23.63	66.81	24.06	10.5	68.75	34.12	350
	1000 X 1000 X 000	mm	1964	1000	600	1697	611	267	1746	867	
IFMD18108	MD18108 1800 x 1000 x 800	inch	77.31	39.37	31.50	66.81	24.06	17.5	68.75	34.12	360
		mm	1964	1000	800	1697	611	445	1746	867	
IFMD2085	2085 2000 x 800 x 500	inch	86.06	31.50	19.63	75.56	17.00	10.5	77.50	26.25	310
		mm	2186	800	498	1919	432	267	1969	667	010
IFMD2086	2086 2000 x 800 x 600	inch	86.06	31.50	23.63	75.56	17.00	10.5	77.50	26.25	320
		mm	2186	800	600	1919	432	267	1969	667	
IFMD2088	D2088 2000 x 800 x 800	inch	86.06	31.50	31.50	75.56	17.00	17.5	77.50	26.25	340
		mm	2186	800	800	1919	432	445	1969	667	
IFMD20105	MD20105 2000 x 1000 x 500	inch	86.06	39.37	19.63	75.56	24.06	10.5	77.50	34.12	375
		mm	2186	1000	498	1919	611	267	1969	867	
IFMD20106	2000 x 1000 x 600	inch	86.06	39.37	23.63	75.56	24.06	10.5	77.50	34.12	385
		mm	2186	1000	600	1919	611	267	1969	867	
IFMD20108	2000 x 1000 x 800	inch	86.06	39.37	31.50	75.56	24.06	17.5	77.50	34.12	390
		mm	2186	1000	800	1919	611	445	1969	867	

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Data Subject to change without notice