

T-1 3/4 (5mm) VARIABLE HEIGHT LED BOARD INDICATOR

#### **Features**

- LED FIRMLY HELD BY SPACER-NO ADDITIONAL FIXTURING OR GLUEING NECESSARY.
- SUITABLE FOR BACK PANEL ILLUMINATION, CIRCUIT BOARD INDICATOR, LED INDICATOR.
- UL RATING:94V-0.
- HOUSING MATERIAL: TYPE 66 NYLON.
- RoHS COMPLIANT.





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#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.25(0.01") unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Rating (TA=25°C)	MR (GaAlAs)	Unit			
Reverse Voltage	VR	5	V		
Forward Current	IF	30	mA		
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	iFS	155	mA		
Power Dissipation	Рт	75	mW		
Operating Temperature	TA	-40 ~ +85	0.0		
Storage Temperature	Tstg	-40 ~ +85	°C		
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds				
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds				

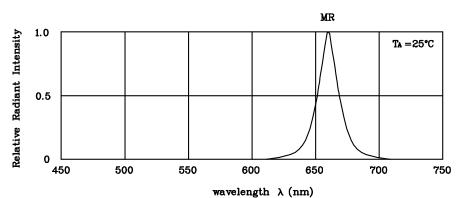
Operating Characteristics (TA=25°C)	MR (GaAlAs)	Unit	
Forward Voltage (Typ.) (IF=20mA)	VF	1.85	V
Forward Voltage (Max.) (IF=20mA)	VF	2.5	V
Reverse Current (Max.) (V <sub>R</sub> =5V)	IR	10	uA
Wavelength Of Peak Emission (Typ.) (IF=20mA)	λΡ	660	nm
Wavelength Of Dominant Emission (Typ.) (IF=20mA)	λ D	640	nm
Spectral Line Full Width At Half-Maximum (Typ.) (IF=20mA)	Δλ	20	nm
Capacitance (Typ.) (VF=0V, f=1MHz)	С	45	pF

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity (IF=20mA) mcd		Wavelength nm λ P	Viewing Angle 2 θ 1/2
				min.	typ.		
XNM1LMR12D23.5	Red	GaAlAs	Red Diffused	110	297	660	30°
Published Date : JA	N 23,2008	Drawing	g No : XDSA7901	V2	Chec	eked : B.L.LIU	P.1/4



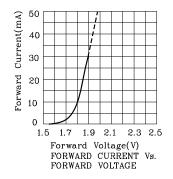
BOARD

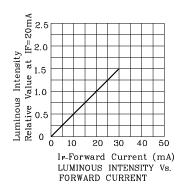
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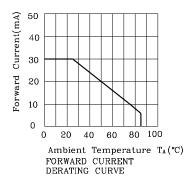


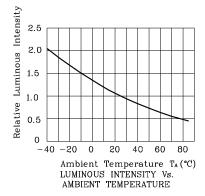
RELATIVE INTENSITY Vs. WAVELENGTH

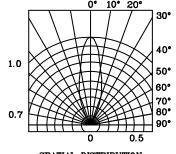
#### ❖ MR











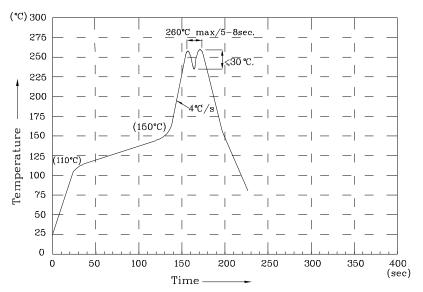
SPATIAL DISTRIBUTION



3.5 E

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Wave Soldering Profile For Lead-free Through-hole LED.



#### NOTES:

- 1.Recommend the wave temperature 245°C $\sim$ 260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85 degree°C.
- 3. The soldering profile apply to the lead free soldering ( $\mathrm{Sn}/\mathrm{Cu}/\mathrm{Ag}$  alloy).
- 4.No more than once.

#### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity/ luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

- 1. Wavelength: +/-1nm
- 2. Luminous intensity/ luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

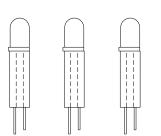
Note: Accuracy may depend on the sorting parameters.

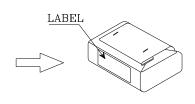


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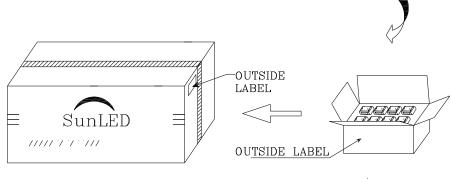
## PACKING & LABEL SPECIFICATIONS

#### XNM1LMR12D23.5





200 PCS/Bag



12.8K/BOX

1.6K/BOX



QTY: 200 pcs

CODE: XXX

S/N : XX

LOT NO:



RoHS Compliant

Published Date: JAN 23,2008 Drawing No : XDSA7901 V2Checked: B.L.LIU P.4/4