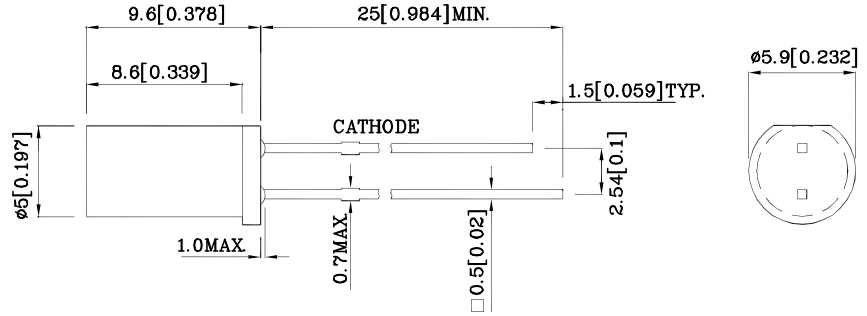


**Features**

- Radial / Through hole package
- Reliable & robust
- Low power consumption
- Available on tape and reel
- RoHS Compliant



**Package Schematics**



**Notes:**

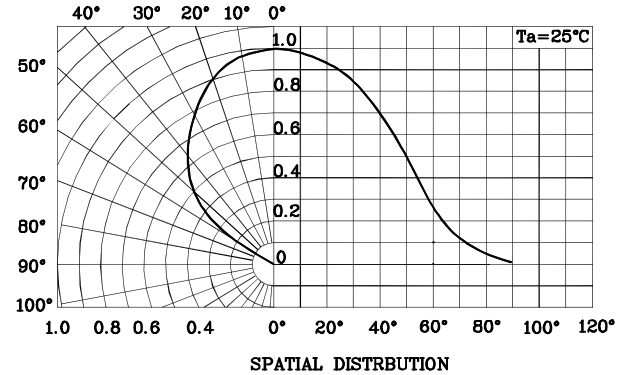
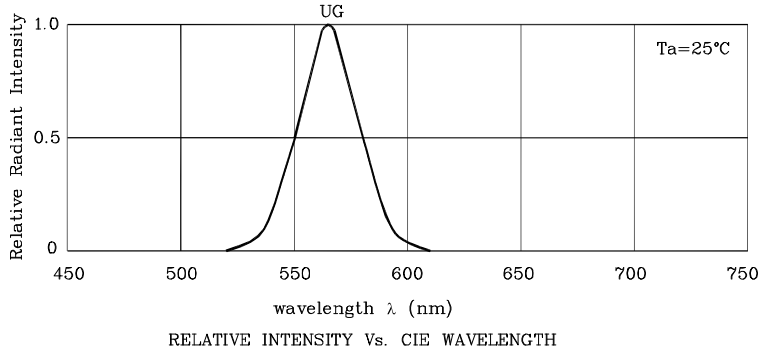
1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25 (0.01)$  unless otherwise noted.
3. Specifications are subject to change without notice.

| Absolute Maximum Ratings<br>( $T_A=25^\circ\text{C}$ )         |                     | UG<br>(GaP) | Unit |
|----------------------------------------------------------------|---------------------|-------------|------|
| Reverse Voltage                                                | $V_R$               | 5           | V    |
| Forward Current                                                | $I_F$               | 25          | mA   |
| Forward Current (Peak)<br>1/10 Duty Cycle<br>0.1ms Pulse Width | $i_{FS}$            | 140         | mA   |
| Power Dissipation                                              | $P_D$               | 62.5        | mW   |
| Operating Temperature                                          | $T_A$               | -40 ~ +85   | °C   |
| Storage Temperature                                            | $T_{stg}$           | -40 ~ +85   |      |
| Lead Solder Temperature<br>[2mm Below Package Base]            | 260°C For 3 Seconds |             |      |
| Lead Solder Temperature<br>[5mm Below Package Base]            | 260°C For 5 Seconds |             |      |

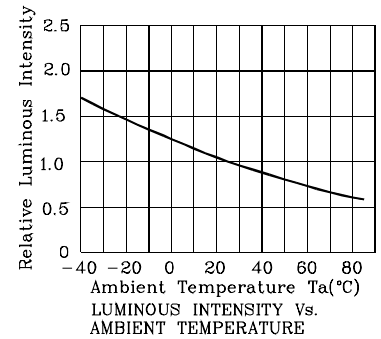
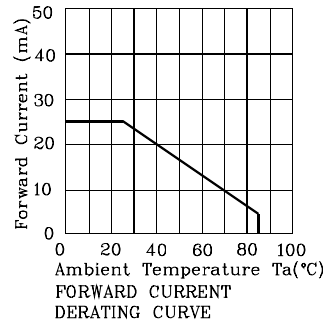
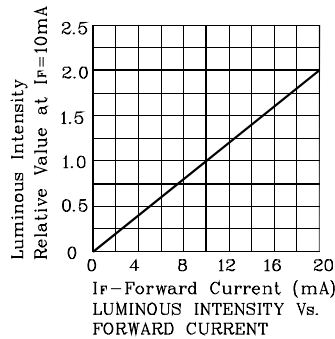
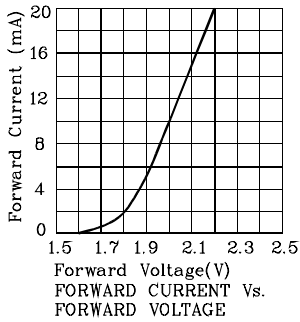
| Operating Characteristics<br>( $T_A=25^\circ\text{C}$ )                         |                 | UG<br>(GaP) | Unit          |
|---------------------------------------------------------------------------------|-----------------|-------------|---------------|
| Forward Voltage (Typ.)<br>( $I_F=10\text{mA}$ )                                 | $V_F$           | 2           | V             |
| Forward Voltage (Max.)<br>( $I_F=10\text{mA}$ )                                 | $V_F$           | 2.5         | V             |
| Reverse Current (Max.)<br>( $V_R=5\text{V}$ )                                   | $I_R$           | 10          | $\mu\text{A}$ |
| Wavelength of Peak<br>Emission CIE127-2007* (Typ.)<br>( $I_F=10\text{mA}$ )     | $\lambda_P$     | 565*        | nm            |
| Wavelength of Dominant<br>Emission CIE127-2007* (Typ.)<br>( $I_F=10\text{mA}$ ) | $\lambda_D$     | 568*        | nm            |
| Spectral Line Full Width<br>At Half-Maximum (Typ.)<br>( $I_F=10\text{mA}$ )     | $\Delta\lambda$ | 30          | nm            |
| Capacitance (Typ.)<br>( $V_F=0\text{V}$ , $f=1\text{MHz}$ )                     | C               | 15          | pF            |

| Part<br>Number | Emitting<br>Color | Emitting<br>Material | Lens-color     | Luminous Intensity<br>CIE127-2007*<br>( $I_F=10\text{mA}$ )<br>mcd |      | Wavelength<br>CIE127-2007*<br>nm<br>$\lambda_P$ | Viewing<br>Angle<br>2 $\theta$ 1/2 |
|----------------|-------------------|----------------------|----------------|--------------------------------------------------------------------|------|-------------------------------------------------|------------------------------------|
|                |                   |                      |                | min.                                                               | typ. |                                                 |                                    |
| XSUG15D        | Green             | GaP                  | Green Diffused | 2*                                                                 | 6*   | 565*                                            | 100°                               |

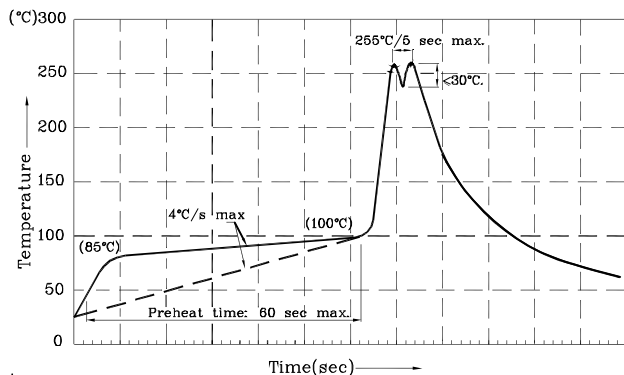
\*Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.



❖ UG



Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



- Notes:
1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 280°C
  2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
  3. Do not apply stress to the epoxy resin while the temperature is above 85°C.
  4. Fixtures should not incur stress on the component when mounting and during soldering process.
  5. SAC 305 solder alloy is recommended.
  6. No more than one wave soldering pass.

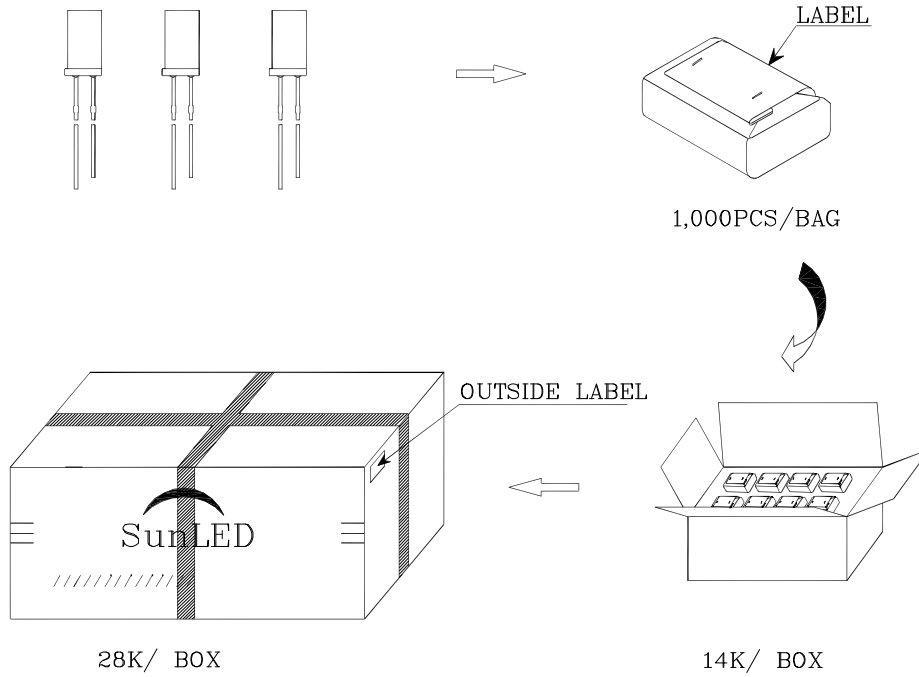

Remarks:

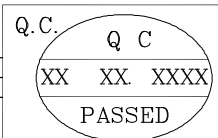

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity / Luminous Flux: +/-15%
3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.

**PACKING & LABEL SPECIFICATIONS**

|                                                                                                                      |           |
|----------------------------------------------------------------------------------------------------------------------|-----------|
|                                  |           |
| P/NO : XSxx15x                                                                                                       |           |
| QTY : 1000 pcs                                                                                                       | CODE: XXX |
| S/N : XX                                                                                                             |           |
| LOT NO:                                                                                                              |           |
| <br>XXXXXXXXXXXXXXXXXXXXXXXXXXXX |           |
| RoHS Compliant                                                                                                       |           |