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 $1.6 \times 0.8$ mm SMD Chip LED Lamp

0.4(0.016)

### **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 4,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant



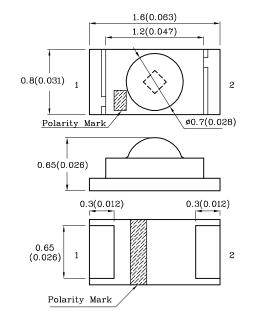




Nov 30,2020

#### ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

# Package Schematics



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.15(0.006")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)	Green (InGaN)	Unit		
Reverse Voltage		5	V	
Forward Current	$I_{\mathrm{F}}$	20	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	$i_{\mathrm{FS}}$	100	mA	
Power Dissipation	$P_{D}$	82	mW	
Operating Temperature	$T_{\rm A}$	-40 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +85		
Electrostatic Discharge Threshold (HBM)	450	V		

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T <sub>A</sub> =25°C)	Green (InGaN)	Unit		
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	3.3	V	
Forward Voltage (Max.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	4.1	V	
Reverse Current (Max.) $(V_R=5V)$	${ m I}_{ m R}$	50	μА	
Wavelength of Peak Emission CIE127-2007*(Typ.) (I <sub>F</sub> =20mA)	λΡ	515*	nm	
Wavelength of Dominant Emission CIE127-2007*(Typ.) (I <sub>F</sub> =20mA)	λD	525*	nm	
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =20mA)	$\triangle \lambda$	35	nm	
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	45	pF	

Luminous Intensity

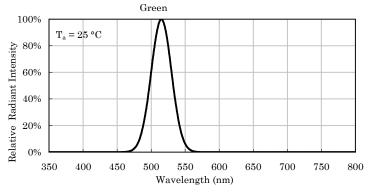
Part Number	Emitting Color	Emitting Material	Lens-color	CIE12' (I <sub>F</sub> =2	s Intensity 7-2007* 0mA) cd	Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min.	typ.		
XZDGK53W-8ST	Green	InGaN	Water Clear	400*	935*	515*	100°

<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

Wavelength



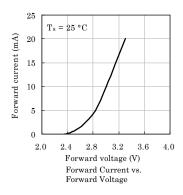


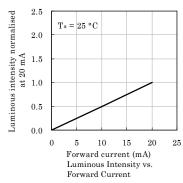


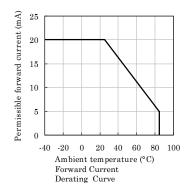
 $T_a = 25 \, ^{\circ}C$ 1.0 60 0.5 75 90 15° 30° 75°  $45^{\circ}$ 60° 90° Spatial Distribution

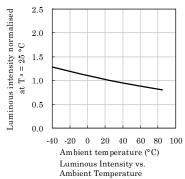
Relative Intensity Vs. CIE Wavelength

## **❖** Green



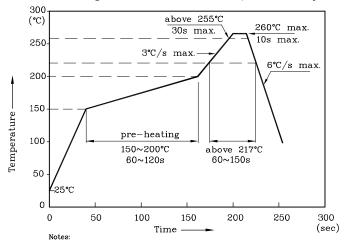






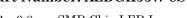
# LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)



- 1. All temperatures refer to the center of the package, measured on the package body surface facing up during reflow.
- 2. Do not apply any stress to the LED during high temperature conditions.

  3. Maximum number of soldering passes: 2

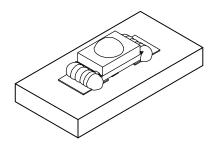




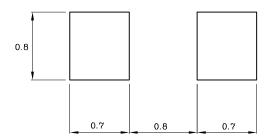
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♦ The device has a single mounting surface. The device must be mounted according to the specifications.

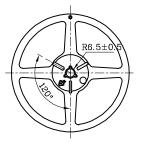
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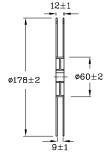


**❖** Recommended Soldering Pattern (Units:mm; Tolerance: ± 0.1)

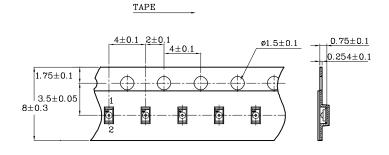


❖ Reel Dimension (Units:mm)





❖ Tape Specification (Units:mm)





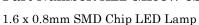
# Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

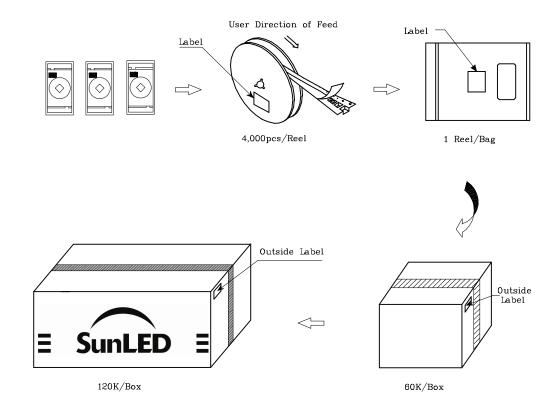
Note: Accuracy may depend on the sorting parameters.

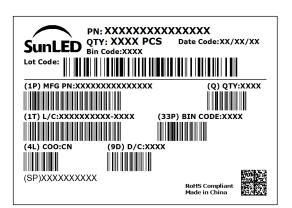




### PACKING & LABEL SPECIFICATIONS

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