

 $2.0 \times 1.25 \text{mm}$  SMD Chip LED Lamp

#### **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant



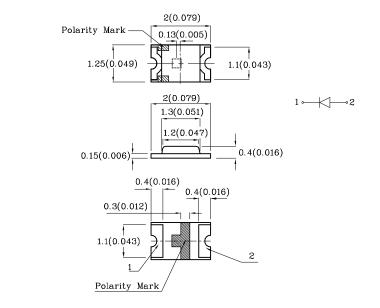




#### ATTENTION SERVE PRECAUTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

## Package Schematics



#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)	Red (AlGaInP)	Unit			
Reverse Voltage	$V_{\mathrm{R}}$	5	V		
Forward Current	$I_{\mathrm{F}}$	30	mA		
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	$i_{\mathrm{FS}}$	185	mA		
Power Dissipation	$P_{D}$	75	mW		
Operating Temperature	$T_{\rm A}$	-40 ~ +85	°C		
Storage Temperature	Tstg	-40 ~ +85			

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T <sub>A</sub> =25°C)	Red (AlGaInP)	Unit		
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)	$V_{ m F}$	1.95	V	
Forward Voltage (Max.) (I <sub>F</sub> =20mA)	$V_{ m F}$	2.5 V		
Reverse Current (Max.) (V <sub>R</sub> =5V)	${ m I}_{ m R}$	10	μА	
Wavelength of Peak Emission CIE127-2007*(Typ.) (I <sub>F</sub> =20mA)	λР	645*	nm	
Wavelength of Dominant Emission CIE127-2007*(Typ.) $(I_F=20\text{mA})$	λD	630*	nm	
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =20mA)	$\triangle \lambda$	28	nm	
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	35	pF	

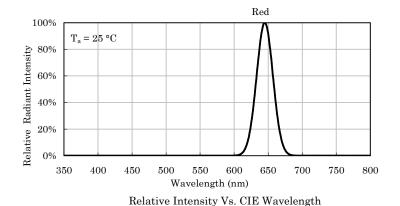
 Part Number	Emitting Color	Emitting Material	Lens-color	CIE127 (I <sub>F</sub> =20 mo	-2007* (mA)	Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min.	typ.		
XZMDK54W-4	Red	AlGaInP	Water Clear	120 40*	228 79*	645*	140°

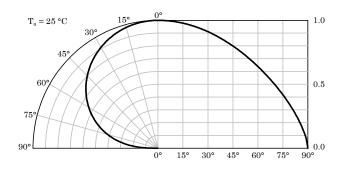
<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

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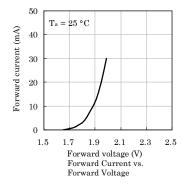


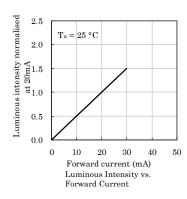


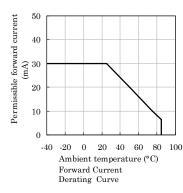


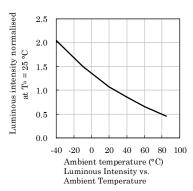
Spatial Distribution

## **❖** Red



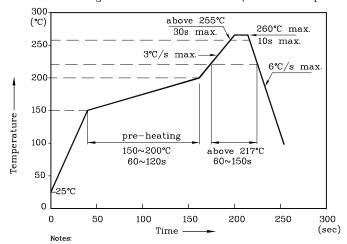






# LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

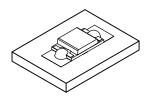


- 1. All temperatures refer to the center of the package,
- measured on the package body surface facing up during reflow.
- 2. Do not apply any stress to the LED during high temperature conditions.
  3. Maximum number of soldering passes: 2

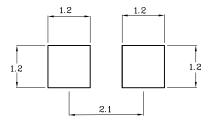




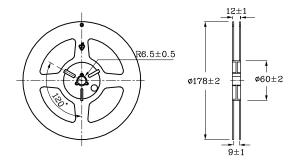
♦ The device has a single mounting surface. The device must be mounted according to the specifications.



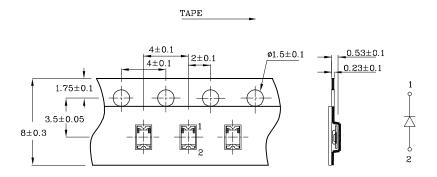
♦ Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



❖ Reel Dimension (Units:mm)



❖ Tape Specification (Units:mm)



#### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

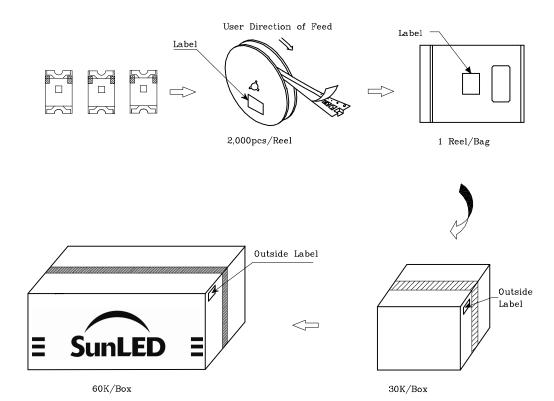
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

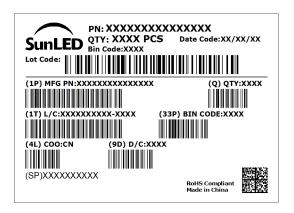
Note: Accuracy may depend on the sorting parameters.





## PACKING & LABEL SPECIFICATIONS





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- 1. Data presented in this document reflect statistical figures and should be treated as technical reference only.
- 2. Contents within this document are subject to improvement and enhancement changes without notice.
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XDSA6835 V8-X Layout: Maggie L.