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 $2.0 \times 1.25$ mm SMD Chip LED Lamp

#### **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant



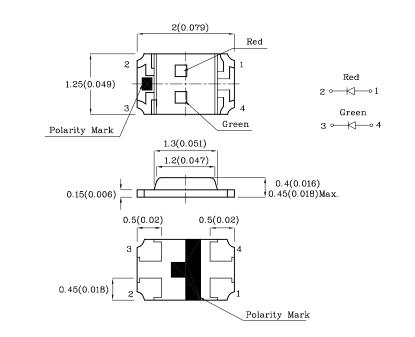




# ATTENTION OBSERVE PRECAUTIONS FOR HANDLING

FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

#### Package Schematics



#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

| Absolute Maximum Ratings (T <sub>A</sub> =25°C)                |                  | Red<br>(AlGaInP) | Green<br>(InGaN) | Unit |
|--|------------------|------------------|------------------|------|
| Reverse Voltage  | $V_{\mathrm{R}}$ | 5                | 5                | V    |
| Forward Current  | $I_{\mathrm{F}}$ | 30               | 25               | mA   |
| Forward Current (Peak)<br>1/10 Duty Cycle<br>0.1ms Pulse Width | i <sub>FS</sub>  | 185              | 150              | mA   |
| Power Dissipation  | $P_{\mathrm{D}}$ | 75               | 102.5            | mW   |
| Electrostatic Discharge Threshold (HBM)                        |                  | 3000             | 450              | V    |
| Operating Temperature  | $T_{\rm A}$      | -40 ~ +85        |                  | °C   |
| Storage Temperature  | Tstg             | -40 ~            | 40 ~ +85         |      |

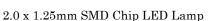
A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

| Operating Characteristics (T <sub>A</sub> =25°C)                                 |                  | Red<br>(AlGaInP) | Green<br>(InGaN) | Unit |
|--|------------------|------------------|------------------|------|
| Forward Voltage (Typ.) (I <sub>F</sub> =20mA)                                    | $V_{\mathrm{F}}$ | 1.95             | 3.3              | V    |
| Forward Voltage (Max.)<br>(I <sub>F</sub> =20mA)                                 | $V_{\mathrm{F}}$ | 2.5              | 4.1              | V    |
| Reverse Current (Max.) $(V_R=5V)$  | $I_{R}$          | 10               | 50               | μА   |
| Wavelength of Peak<br>Emission CIE127-2007* (Typ.)<br>(I <sub>F</sub> =20mA)     | λP               | 645*             | 515*             | nm   |
| Wavelength of Dominant<br>Emission CIE127-2007* (Typ.)<br>(I <sub>F</sub> =20mA) | λD               | 630*             | 525*             | nm   |
| Spectral Line Full Width<br>At Half-Maximum (Typ.)<br>(I <sub>F</sub> =20mA)     | Δλ               | 28               | 35               | nm   |
| Capacitance (Typ.)<br>(V <sub>F</sub> =0V, f=1MHz)                               | С                | 35               | 45               | pF   |

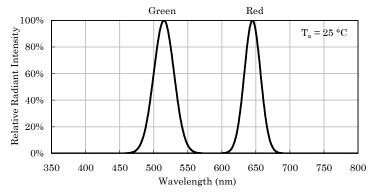
| Part<br>Number | Emitting<br>Color | Emitting<br>Material | Lens-color    | Luminous Intensity CIE127-2007* $(I_F=20 \text{mA}) \text{ mcd}$ |             | Wavelength<br>CIE127-2007*<br>nm λP | Viewing<br>Angle<br>20 1/2 |
|----------------|-------------------|----------------------|---------------|--|-------------|-------------------------------------|----------------------------|
|                |                   |                      |               | min.   | typ.        |                                     |                            |
| XZMDKDGK54W-4  | Red               | AlGaInP              | – Water Clear | 120<br>40*   | 248<br>79*  | 645*                                | 120°                       |
|                | Green             | InGaN                | water Clear   | 200<br>200*  | 278<br>278* | 515*                                |                            |

<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

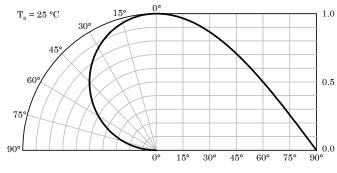
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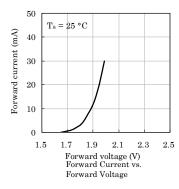


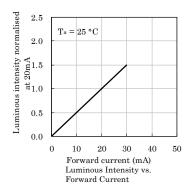
Relative Intensity Vs. CIE Wavelength

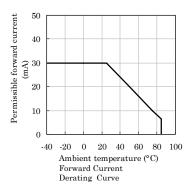


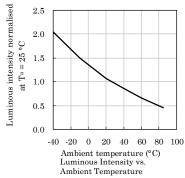
Spatial Distribution

#### **❖** Red

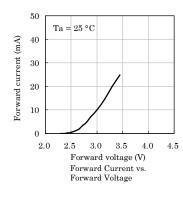


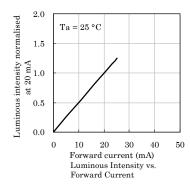


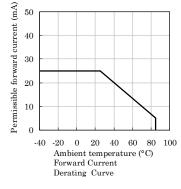


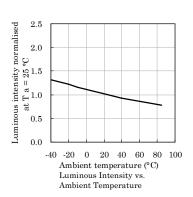


### **♦** Green







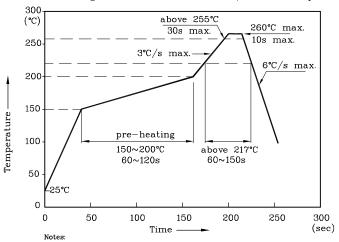






#### LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

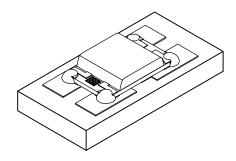


- 1. All temperatures refer to the center of the package,
- measured on the package body surface facing up during reflow.

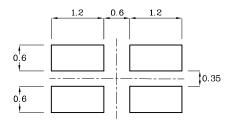
  2. Do not apply any stress to the LED during high temperature conditions.

  3. Maximum number of soldering passes: 2

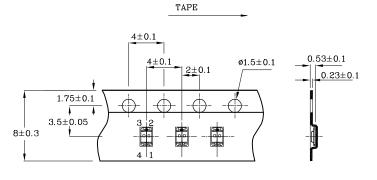
**♦** The device has a single mounting surface. The device must be mounted according to the specifications.



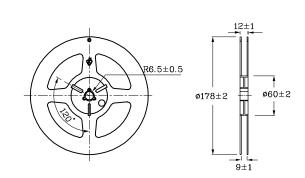
#### **❖** Recommended Soldering Pattern (Units : mm; Tolerance: $\pm 0.1$ )



#### ❖ Tape Specification (Units:mm)



## ❖ Reel Dimension (Units: mm)



#### Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

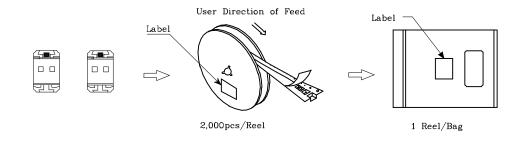
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

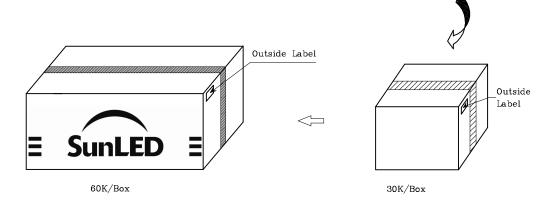
Note: Accuracy may depend on the sorting parameters.

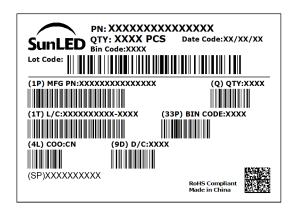


#### PACKING & LABEL SPECIFICATIONS

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