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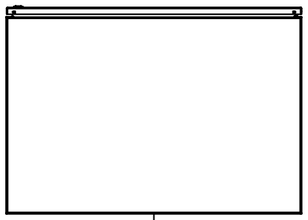
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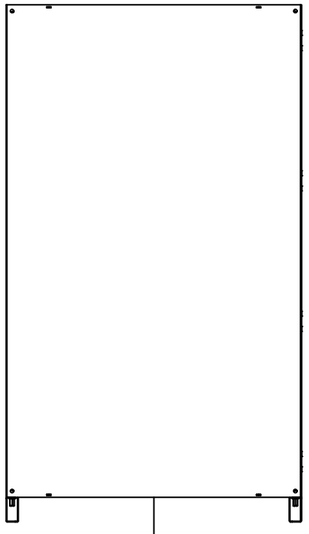
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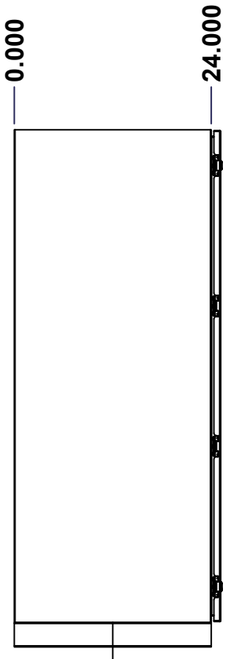
Tolérance ±1/32" sauf spécification contraire

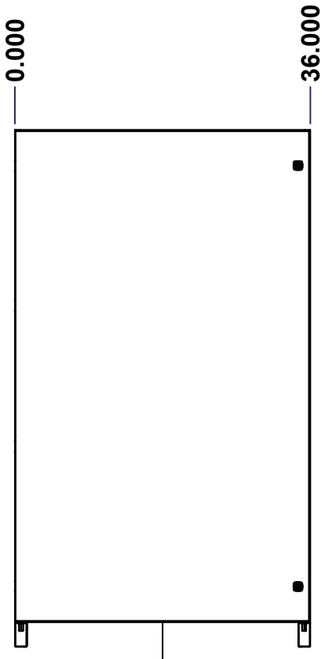
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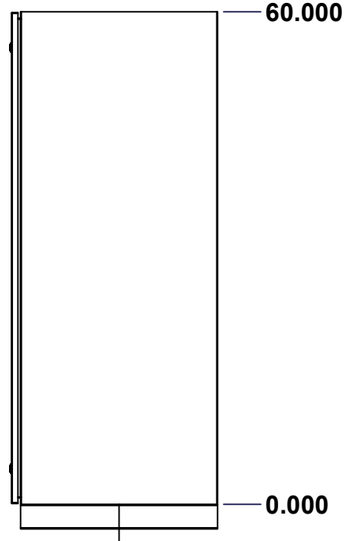
No.	Revisions	Date	By/Par

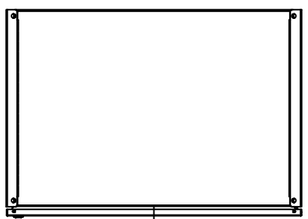


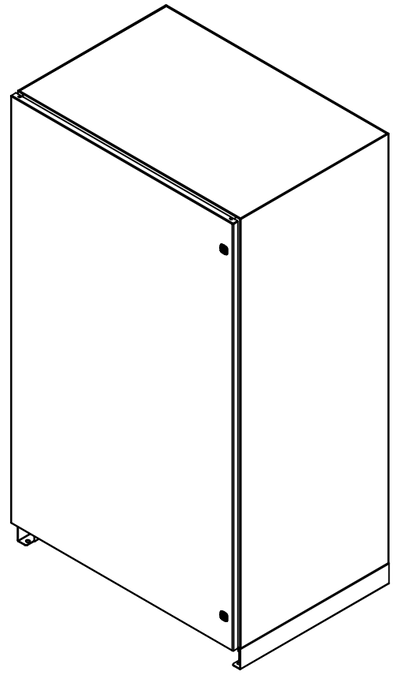












Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 04-Feb-15

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5100ES 60" x 36" x 24" Assembly

Detail Rev.:

Part Number / Numéro Pièce: **5100ESFS603624**

Rev.: **0**

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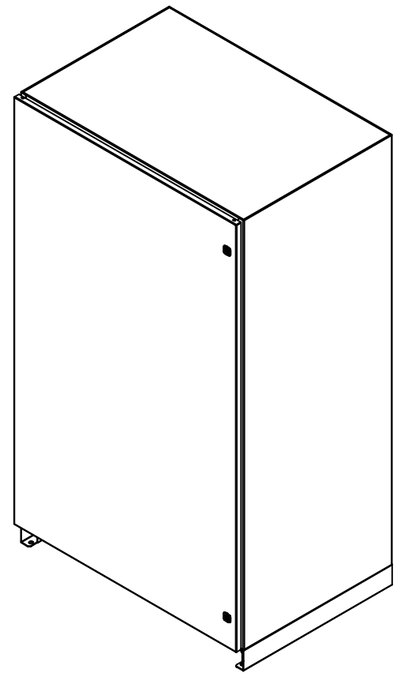
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	**DESCRIPTION**
1	NEMA 1 Enclosure (IP20)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Kit)

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	**QTY**	**DESCRIPTION**
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	5100ESFS603624MF	0	880 MFT 24" Mounting Feet
1	881 SP6036G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-03000	1	5100 ES Accessory Kit
1	5100ESFS603624C	0	5100ES 60" x 36" Cover
1	5100ESFS603624B	0	5100ES 60" x 36" x 24" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw

Parts List

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 04-Feb-15

Material
Matière
14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5100ES 60" x 36" x 24" Assembly

Detail Rev.

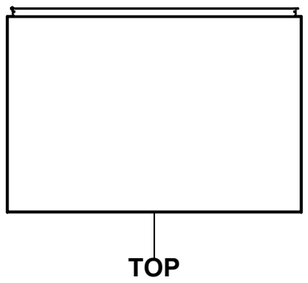
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Numéro Pièce
5100ESFS603624

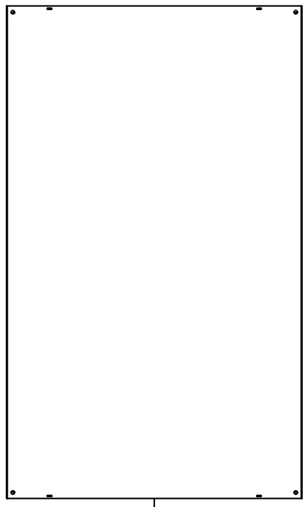
Rev.
0

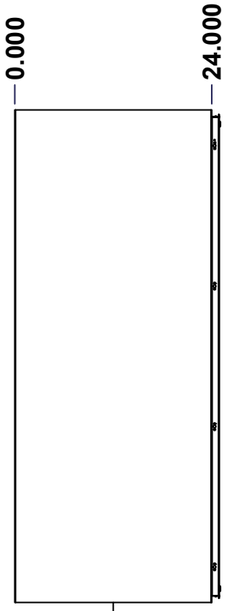
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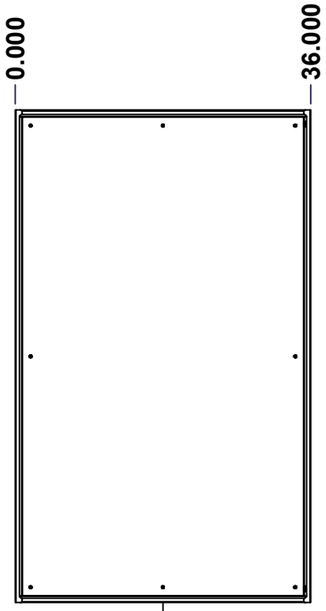
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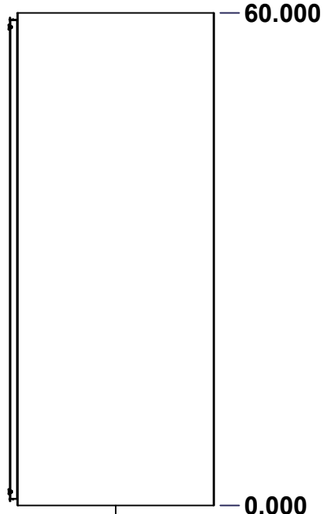
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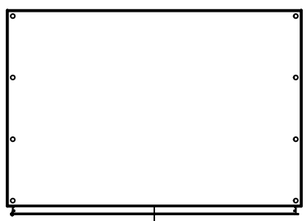






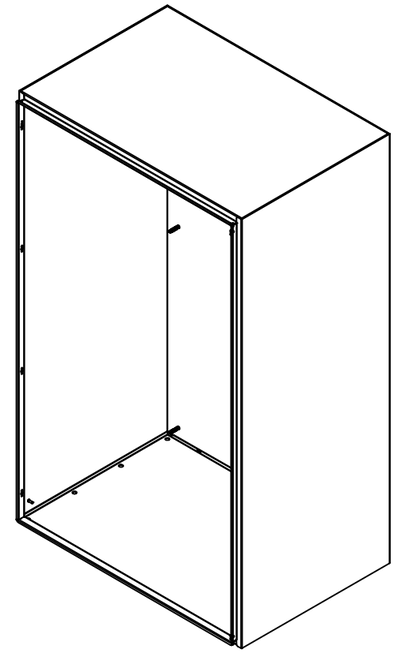






SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

Tél: (450) 979-4373
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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 04-Feb-15

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5100ES 60" x 36" x 24" Body

Detail Rev.:

Part Number / Numéro Pièce: **5100ESFS603624B**

Rev.: **0**

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Tolerance ±1/32" unless otherwise specified

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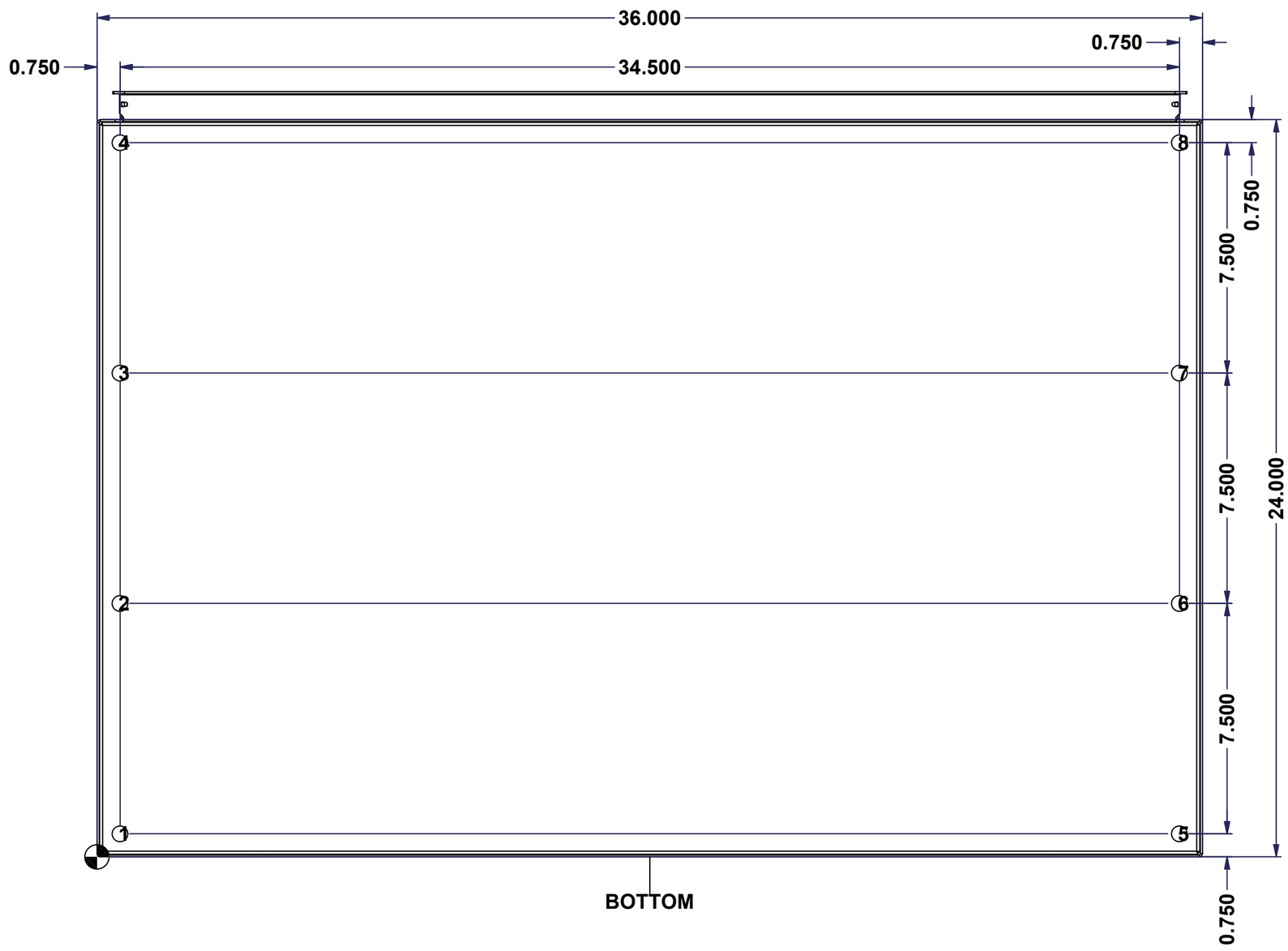
Tolérance ±1/32" sauf spécification contraire

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.750	0.750	RND Ø0.500
2	0.750	8.250	RND Ø0.500
3	0.750	15.750	RND Ø0.500
4	0.750	23.250	RND Ø0.500
5	35.250	0.750	RND Ø0.500
6	35.250	8.250	RND Ø0.500
7	35.250	15.750	RND Ø0.500
8	35.250	23.250	RND Ø0.500



Y+
X-
X+
Y-

Description: 5100ES 60" x 36" x 24" Body	Status: (NULL)
Part Number / Numéro Pièce: **5100ESFS603624B**	Rev.: **0**

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Tolerance ±1/32" unless otherwise specified

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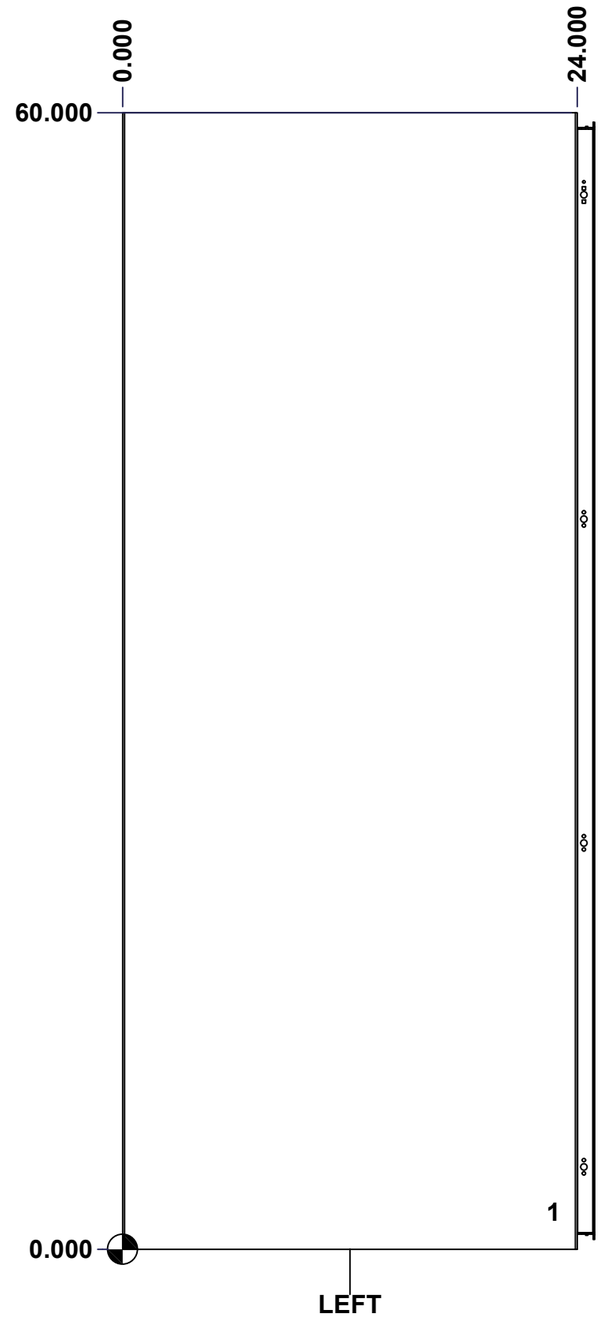
Tolérance ±1/32" sauf spécification contraire

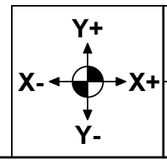
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.500	2.000	GND STUD M6 x 16mm (Inside)





Description: 5100ES 60" x 36" x 24" Body	Status: (NULL)	
Part Number / Numéro Pièce: **5100ESFS603624B**	Rev.: **0**	5 / 10

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Tolerance ±1/32" unless otherwise specified

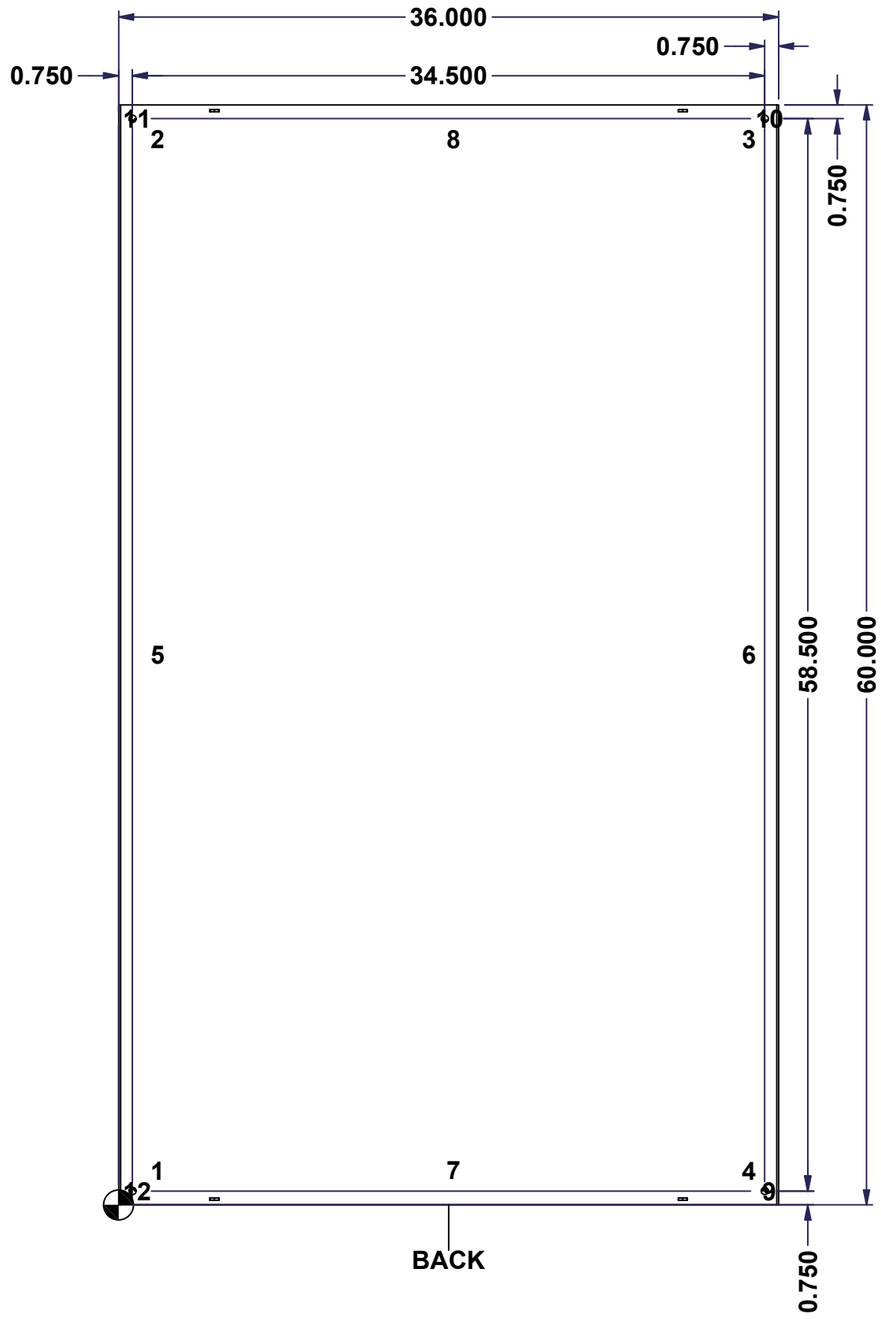
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
---	---	---	---
9	35.250	0.750	RND Ø0.390
10	35.250	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



Y+
X- X+
Y-

Description
5100ES 60" x 36" x 24" Body

Status
(NULL)

Part Number
Numéro Pièce
5100ESFS603624B

Rev.
0

6
10

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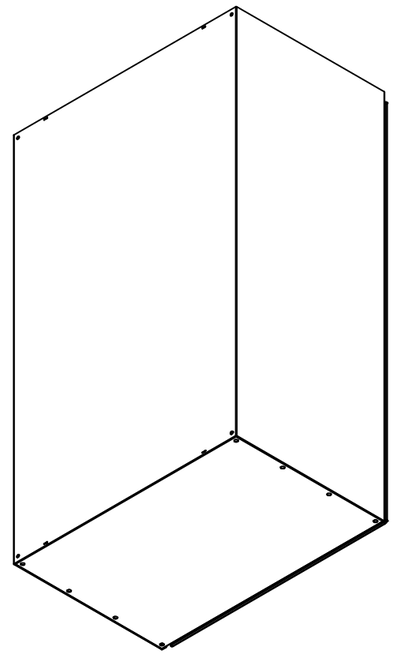
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
2	STK-Q-77250	0	5100 ES and ESCH Bumper
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5100ESFS603624BT-P	0	5100ES 60" x 36" x 24" Body Part
1	5100ESFS603624T-P	0	5100ES 60" x 36" x 24" Body Part
1	5100ESFS603624B-P	0	5100ES 60" x 36" x 24" Body Part

Parts List

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 04-Feb-15

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5100ES 60" x 36" x 24" Body

Detail Rev.

Part Number / Numéro Pièce: **5100ESFS603624B**

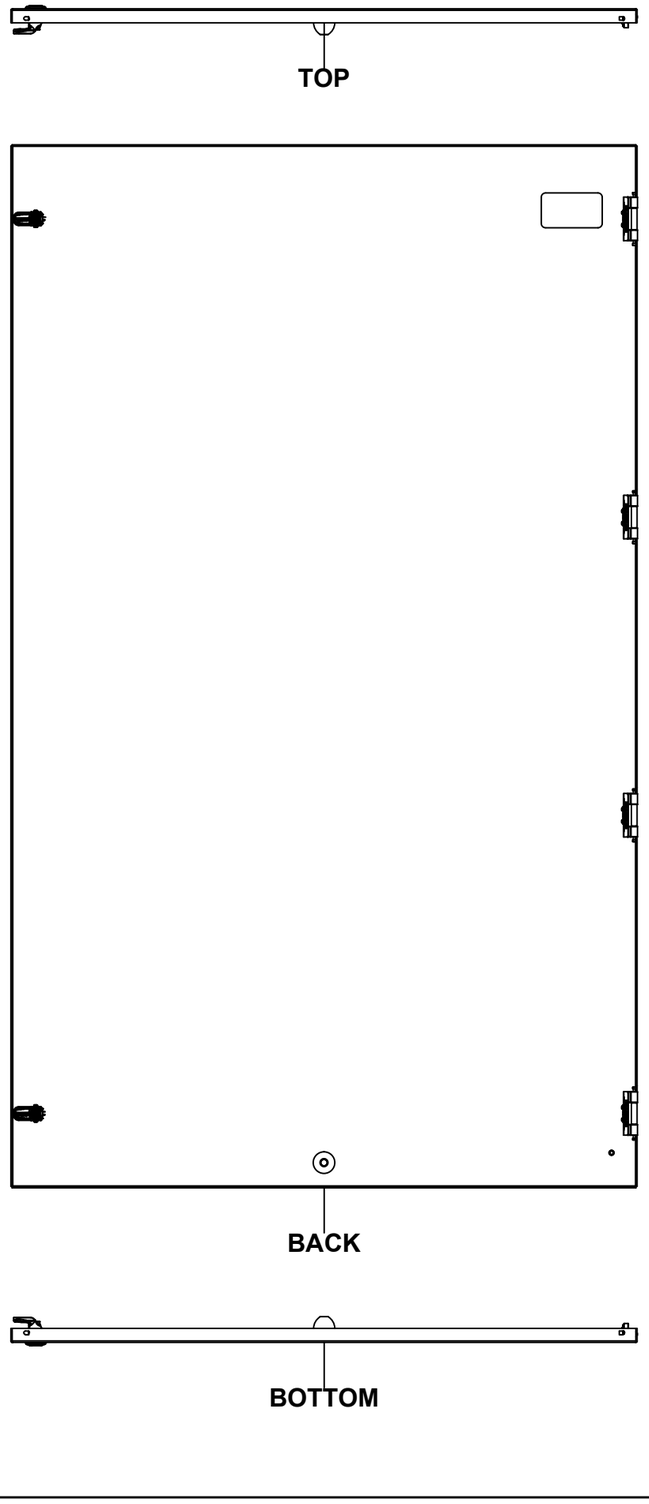
Rev.: **0**

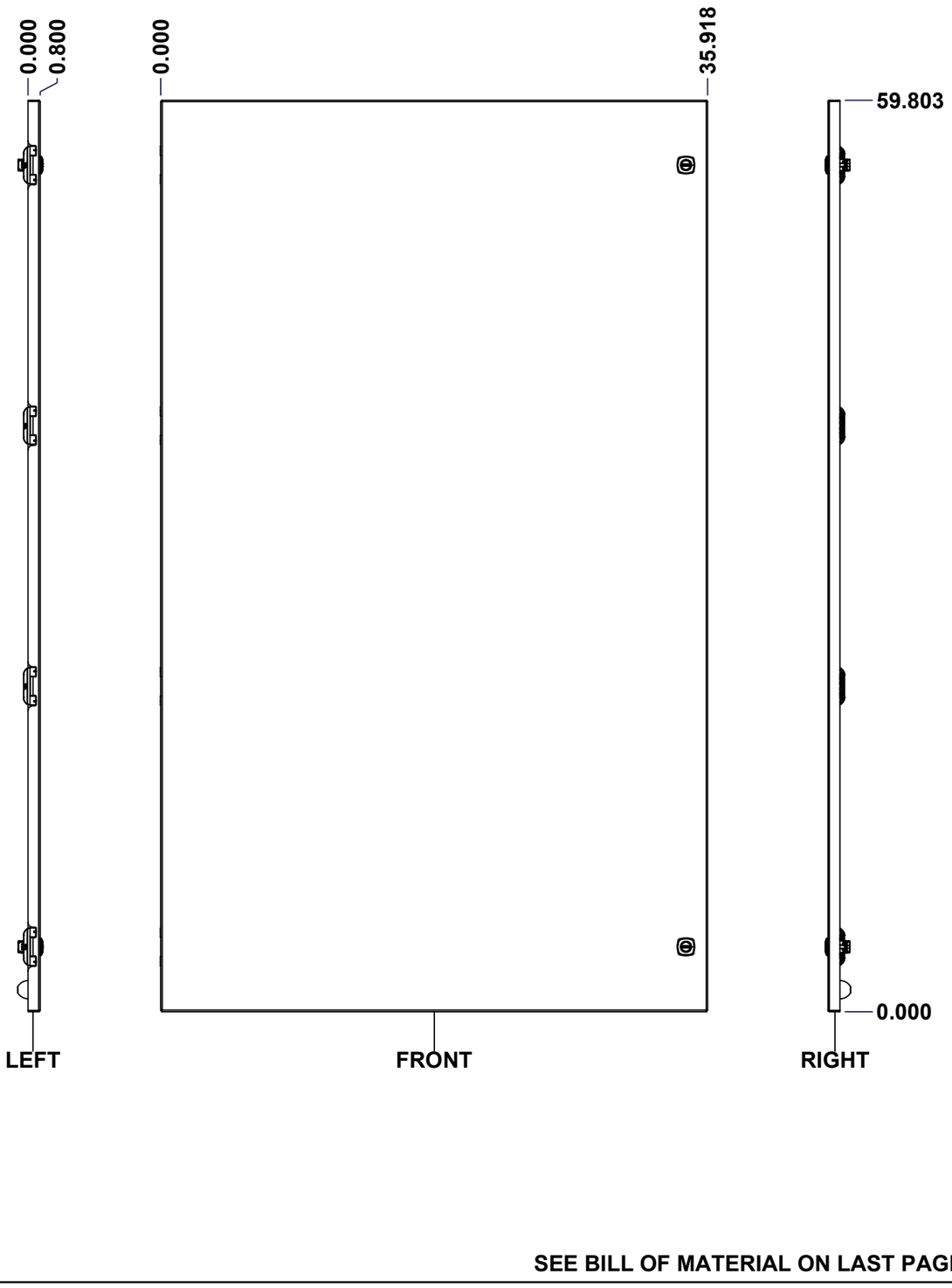
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Tolerance ±1/32" unless otherwise specified

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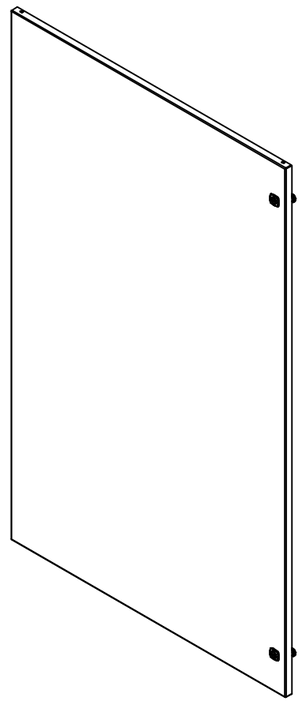
Tolérance ±1/32" sauf spécification contraire





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No.	Revisions	Date	By/Par



Isometric View

EXM

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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client		Date	
Drawn By / Dessiné Par	BoxCad: BoxCad	Date	04-Feb-15
Material / Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur	Asa-61 Grey	Finish / Fini	Smooth
Description	5100ES 60" x 36" Cover	Detail Rev.	
Part Number / Numéro Pièce	**5100ESFS603624C**	Rev.	**0**

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Tolerance ±1/32" unless otherwise specified

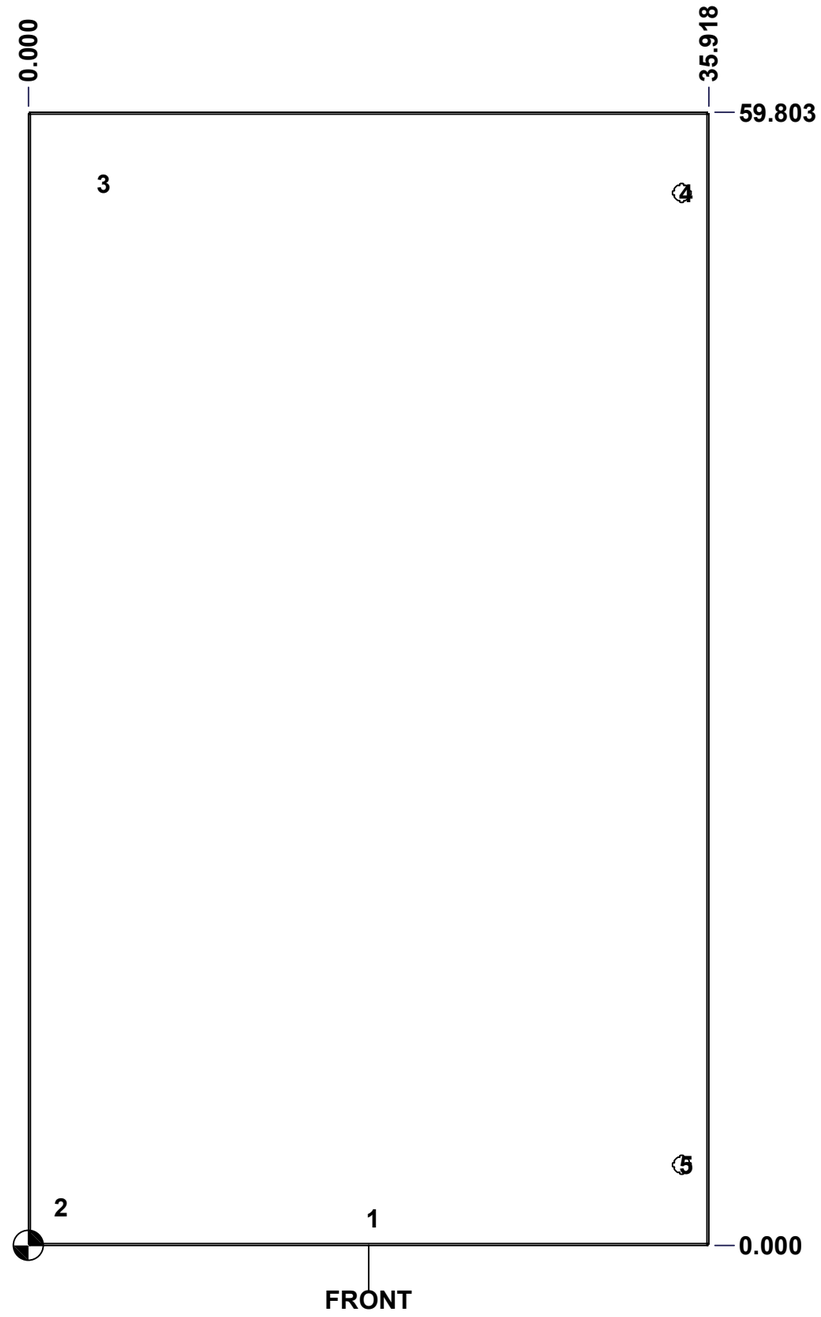
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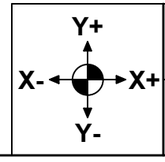
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.959	1.435	STUD M6 x 18mm (Inside)
---	---	---	---
2	1.486	2.000	GND STUD M6 x 16mm (Inside)
3	3.750	56.053	LABEL_EXM (Inside)
4	34.494	55.553	LOCK 880 SCQ4-SL @ 0.0°
5	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°





Description: 5100ES 60" x 36" Cover		Status: (NULL)
Part Number / Numéro Pièce: **5100ESFS603624C**	Rev.: **0**	9 / 10

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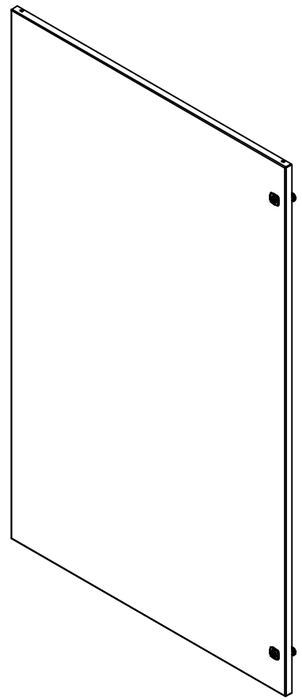
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

QTY	Part Number	Rev	Description
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
1	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5100ESFS603624C-P	0	5100ES 60" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins

Parts List

EXM exm
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client

Date

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 04-Feb-15

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

Description: 5100ES 60" x 36" Cover

Detail Rev.

Part Number / Numéro Pièce: **5100ESFS603624C**

Rev.: **0**

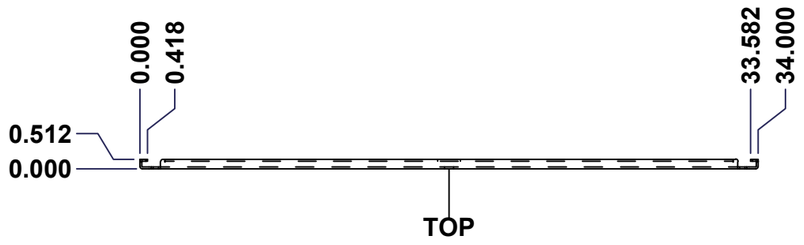
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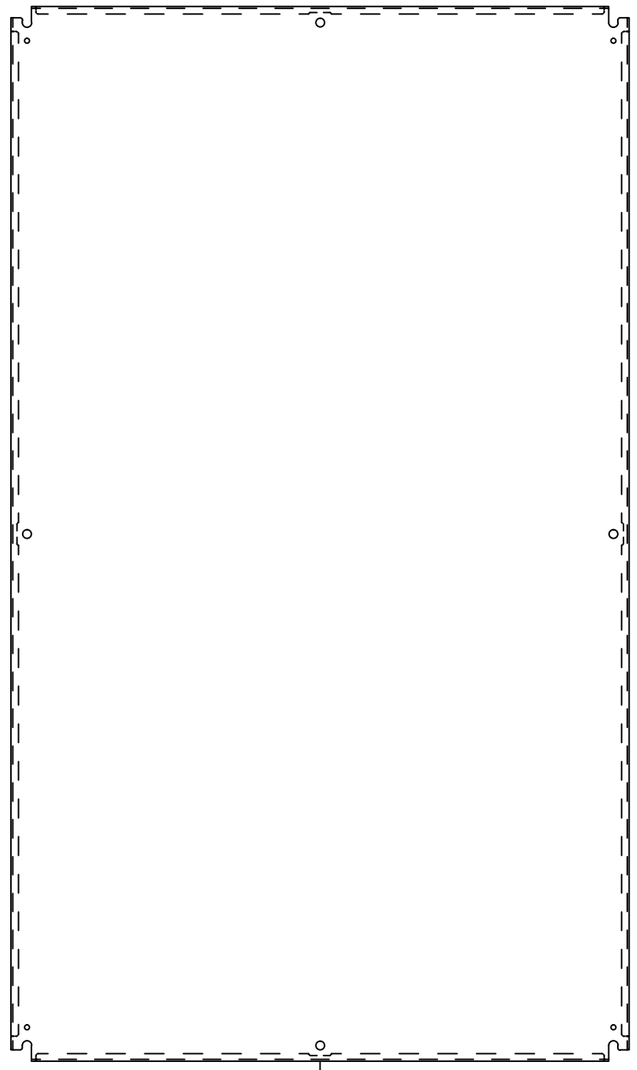
Tolérance ±1/32" sauf spécification contraire

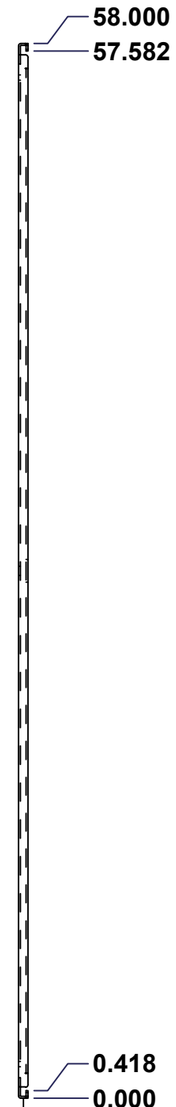
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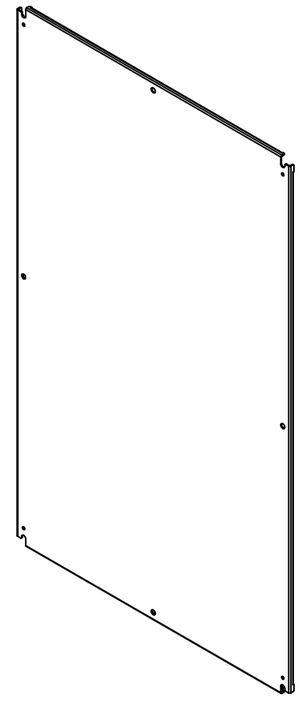
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No.	Revisions	Date	By/Par









Isometric View

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad

Date: 23-Jan-07

Material / Matière: See Part List

Color / Couleur: See Part List

Finish / Fini: See Part List

Description: 881 SP - Inner Panel

Detail Rev.:

Part Number / Numéro Pièce: **881 SP6036G**

Rev.: **0**

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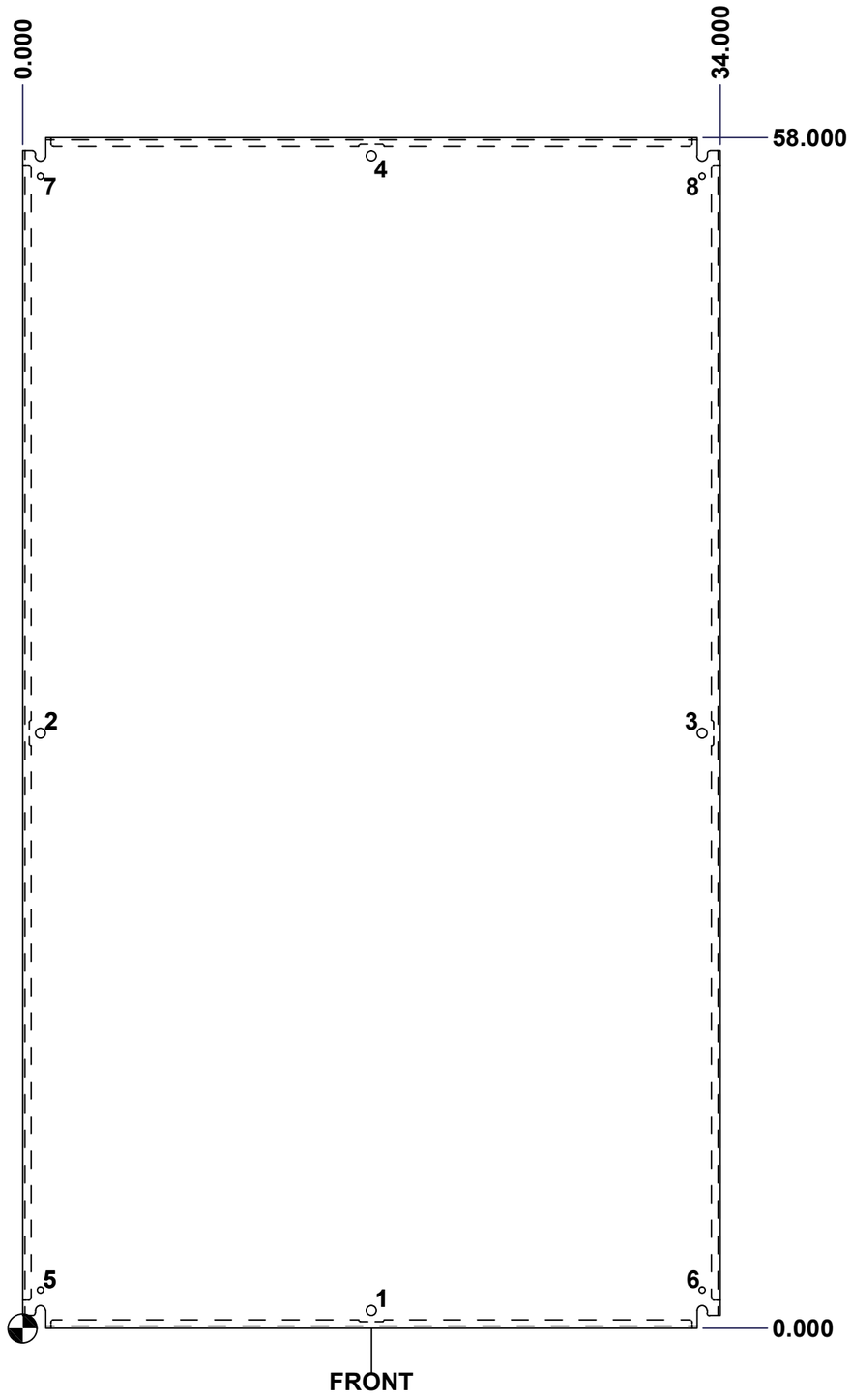
Tolerance ±1/32" unless otherwise specified

C:\Vault_Workspace\Inventor_Dwg\Inv-8\881SP\881SP6036G.idw

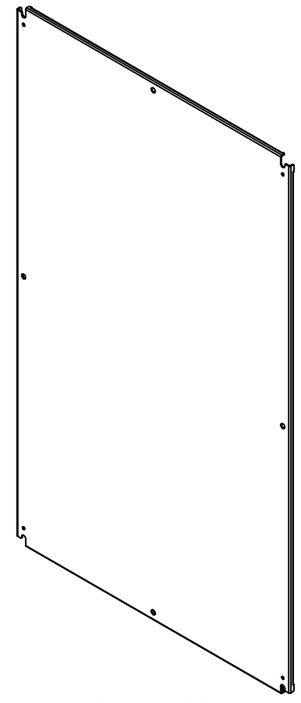
Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



Isometric View

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exm
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Date

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Description: 881 SP - Inner Panel

Detail Rev.

Part Number / Numéro Pièce: **881 SP6036G**

Rev.: **0**